

ENGINEERING
YOUR SPRAY SOLUTION



TANK AND EQUIPMENT CLEANING

Cleaning diversity of the highest quality

GENERAL INDUSTRY





A CLEAN SOLUTION

140 YEARS OF HYGIENE COMPETENCE

For over 140 years, we at Lechler have been researching drops and their applications. Our nozzles ensure optimum cleanliness particularly in locations that are difficult to access, where it is dangerous or where things have to be especially clean.

With more than 700 employees, we work worldwide to provide the right nozzle for every application. With our own Development and Technology Center in Metzingen we simulate complex spray characteristics, check nozzles in endurance tests and optimize cleaning patterns so that the ideal relationship between flow rate, range and spray force is achieved.

Over the course of all these years, we have developed a deep understanding of the processes in a large number of different industries. That is why we do not just support our customers with high-performance precision nozzles for tank and equipment cleaning, but also help them to optimize their processes.

1879

Company founded
by Paul Lechler

1893

Patent for
liquid atomization

1967

Relocation of production
to Metzingen

1978











Expansion to the
USA and then to
other countries

1995

Production, sales and
administration are
concentrated in Metzingen



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140
1879 - 2019

2010

Expansion of production
with a new, 13,000 m²
production hall

2016

Opening of the
state-of-the-art
Development and
Technology Center
in Metzingen

2019

Lechler celebrates
140th anniversary

2021

New factory in China

2022

New logistics center
in Metzingen



PLAYING A PART IN THE ONGOING CLEANUP PROCESS

An excellent understanding of cleaning processes, tank shapes and nozzle design is required in order to achieve optimum cleaning of tanks and equipment. We have been an industry leader in all three areas for decades, however, there are still always new challenges for us. Thanks to state-of-the-art CFD analysis and precise measuring instruments for droplet sizes and speeds, we are able to quickly develop suitable solutions for these applications.

With our proprietary TankClean software, we are able to simulate complex tank shapes and spray processes with different nozzles. Together with our extensive range of cleaning nozzles, we can develop tailor-made solutions for your tank and equipment cleaning requirements – particularly if complex applications are involved.

Why Lechler?

- Unique product variety
- Cleaning efficiency classes – for easy nozzle selection
- Reliable planning thanks to TankClean simulation software
- Solutions for agitator, filler neck and line cleaning
- Extensive accessories for complete solutions
- Individual advice – on-the-spot worldwide
- Short delivery times thanks to high stock availability





MORE THAN JUST NOZZLES OUR COMMITMENT TO TANK AND EQUIPMENT CLEANING

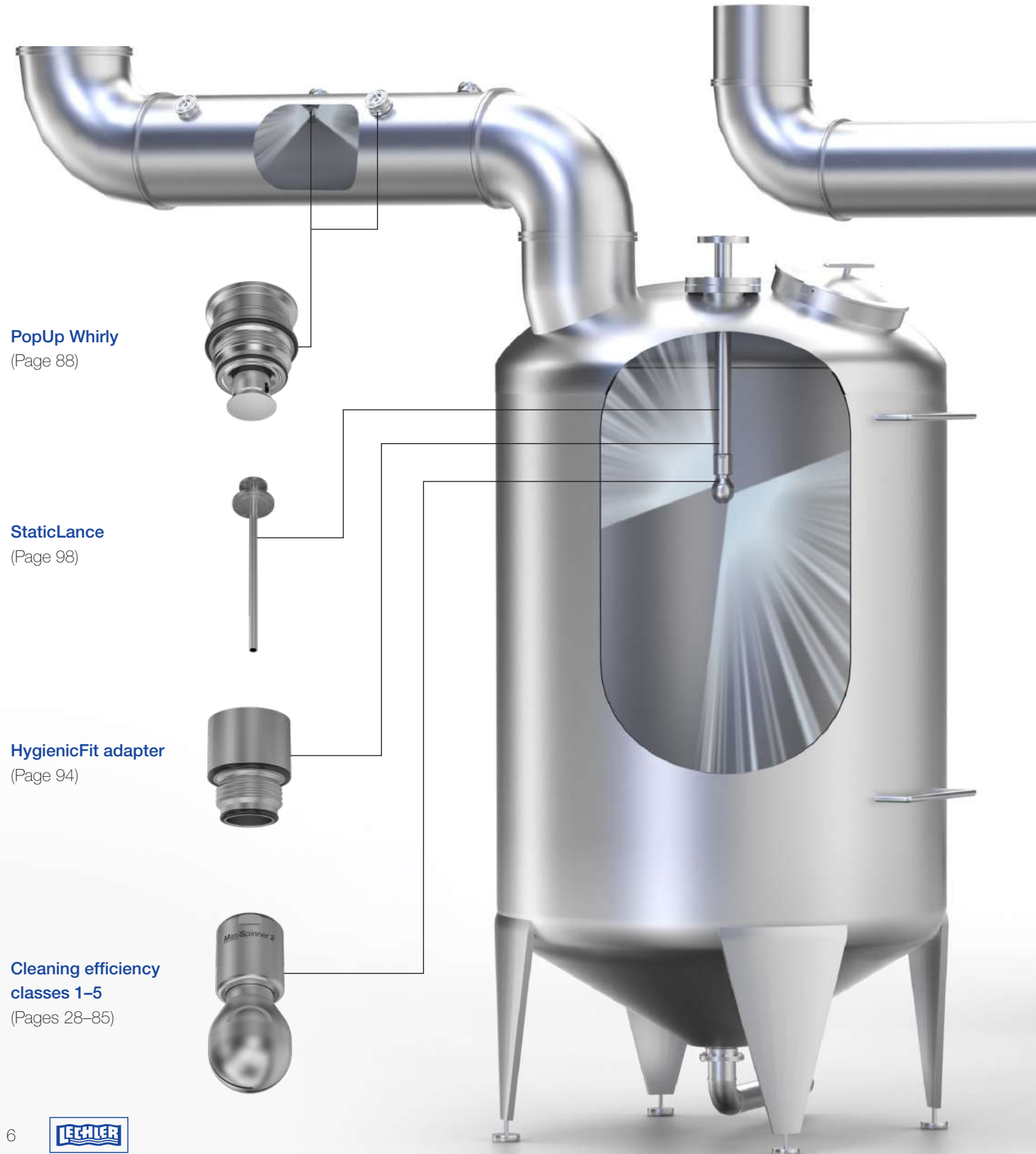
Effective tank and equipment cleaning cannot just be limited to the tanks. Lechler therefore offers a comprehensive and coordinated product range to allow fast, efficient and thorough cleaning from the feed lines through to the discharge lines.

PopUp Whirly
(Page 88)

StaticLance
(Page 98)

HygienicFit adapter
(Page 94)

**Cleaning efficiency
classes 1–5**
(Pages 28–85)





FlexLance
(Page 99)



Rotation monitoring sensor
(Page 96)



Cleaning efficiency classes 1–5
(Pages 28–85)



PopUp Clean
(Page 92)



GIVE DIRT NO CHANCE TIME TO GET CLEANING

Nobody likes dirt or contaminations: they reduce product quality. Removal takes time – and money.

As your partner, we help to minimize these costs as much as possible.

This is how efficient cleaning works – Sinner's circle

Every cleaning process is based on four main factors:

- Chemical (choice and concentration of the cleaning agents)
- Mechanical (detachment of dirt by impact or shear stress)
- Temperature (at which cleaning takes place)
- Time (duration of the overall cleaning process)

The four cleaning factors can be clearly demonstrated by the Sinner's circle. Together, they always result in 100% of the cleaning effort. Depending on the cleaning process, the individual factors may be of different magnitudes and they mutually influence each other. The cleaning nozzle directly influences the mechanical factor.

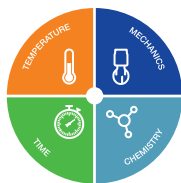
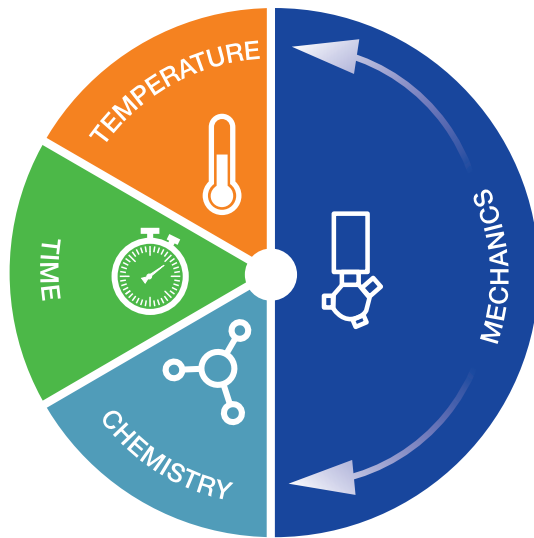
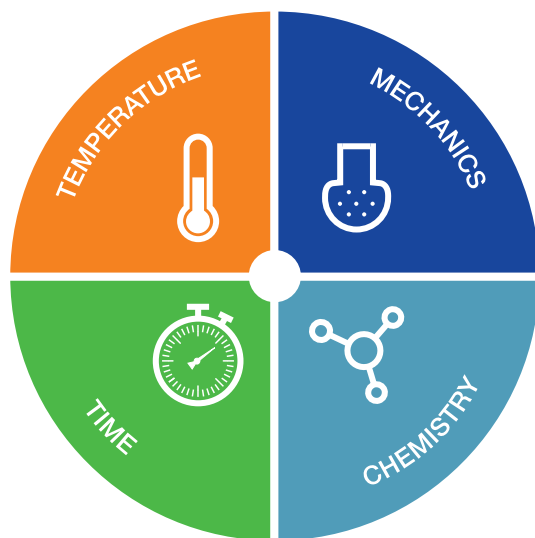


Fig. 1

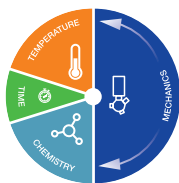


Fig. 2

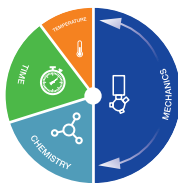
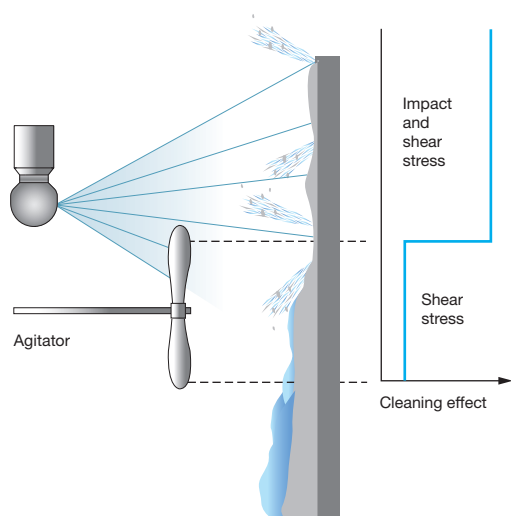


Fig. 3

Example

Assumption: A given tank can be successfully cleaned with equal shares for the time, temperature, chemical and mechanical factors (Fig. 1). Choosing a different nozzle with more powerful cleaning force results in additional freedom for cleaning faster (Fig. 2) or with a lower temperature (Fig. 3) and more energy-efficiently.



Cleaning by impact only occurs
if it takes place directly

If a jet is sprayed onto a surface, this generates a direct impact. This direct impact leads to a better cleaning effect. As a result of shear forces or shear stresses produced by the cleaning fluid as it runs down, areas that are not impacted directly are also rinsed. However, the cleaning effect there is much weaker in comparison to direct impact.

Important: The best cleaning effect is obtained by high impact at the location to be cleaned.

Cleaning in the low-pressure range (30 psi to 75 psi) is normally most effective and efficient. This is because large tanks which are cleaned with higher pressures would lead to a high level of atomization and a reduced cleaning effect.

Good to know

The impact is sufficient for a rough assessment of the cleaning force. However, things are often much more complex during production. In specific applications, it is sometimes possible to find additional savings by conducting a more detailed analysis. Talk to us. We will gladly advise you: by phone on (800) 777-2926 or by email at info@lechlerusa.com.



QUICK DECISION-MAKING AID

LECHLER CLEANING EFFICIENCY CLASSES

Our promise: Lechler has the right cleaning nozzle for every application. We have separated our extensive range of nozzles into five different cleaning efficiency classes so that you can easily find the product that is right for your application. Below you will find the typical soiling types for the respective efficiency class. Here, the higher the efficiency class, the more powerful and efficient the mechanical cleaning effect (see page 8, Sinner's circle).

1



Type	Spray ball, static
Cleaning effect	<div><div></div></div>
Drive	No drive, no rotating parts
Typical soiling	Light soiling such as non-adhering powder or liquids
Nozzle design	Static spray pattern with solid stream impact

Possible soiling type

2



Type	Rotating cleaner, free-spinning
Cleaning effect	<div><div></div></div>
Drive	By the medium
Typical soiling	Low-viscosity to slightly viscous substances such as fresh ketchup
Nozzle design	Slot design or bore layout with direct impact on the entire tank surface

Possible soiling type

3



Type	Rotating cleaner, free-spinning
Cleaning effect	<div><div></div></div>
Drive	By the medium
Typical soiling	More viscous substances such as chocolate sauce
Nozzle design	Special flat fan design with direct impact on the entire tank surface

Possible soiling type

4



Possible soiling type



Type	Rotating cleaner, controlled rotation
Cleaning effect	<div><div></div></div>
Drive	By the medium, drive unit with turbine and gear unit
Typical soiling	Medium soiling such as high-viscosity creams
Nozzle design	Special flat fan nozzle inserts with direct impact on the entire tank surface

5



Possible soiling type



Type	High impact tank cleaning machine, controlled rotation about two axes
Cleaning effect	<div><div></div></div>
Drive	By the medium, drive unit with turbine and gear unit
Typical soiling	Persistent soiling such as make-up
Nozzle design	Solid stream nozzles with controlled rotation about two axes, direct impact on the entire tank surface during a cleaning cycle

Good to know

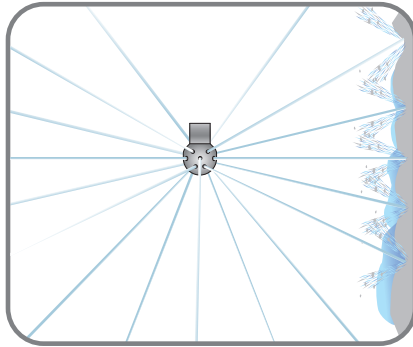
The individual cleaning efficiency classes are not sharply defined. Depending on application, nozzles from the next-higher or next-lower cleaning efficiency class may be suitable. Please ask us in case of doubt. We will gladly advise you: by phone on 800-777-2926 or by email at info@lechlerusa.com.



OPERATING PRINCIPLES

DESIGN AND CLEANING CAPACITY

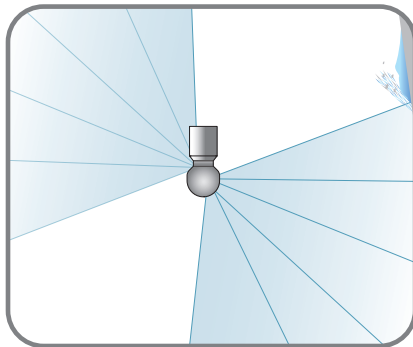
Different operating principles influence the impact and the cleaning effect. The cleaning efficiency can also be influenced by choosing the appropriate nozzle.



Spray ball, static

Static spray balls do not have any moving parts and are largely maintenance-free.

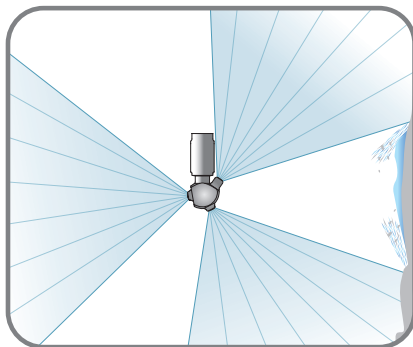
- The impact of the spray jets is solid stream and the surfaces are cleaned by the shear stress of the liquid running down the surface.
- The water consumption is comparatively high
- Increased soiling results in a significantly longer cleaning time, and cleaning may not be complete
- Simple, inexpensive solution



Rotating cleaner, free-spinning

Thanks to their special nozzle design, free-spinning rotating cleaners permit area impact on the tank walls. They are particularly suitable for small to medium-sized tanks.

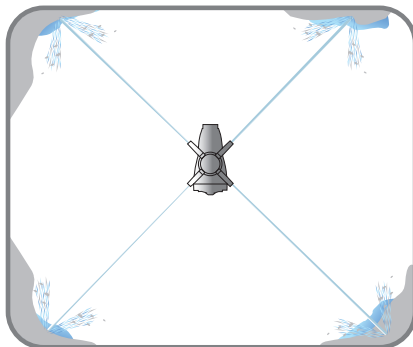
- Drive by cleaning fluid
- Fast impact repetition
- Optimum cleaning performance in the low pressure range



Rotating cleaner, controlled rotation

These rotating cleaners are characterized by their controlled rotation and a stronger cleaning effect thanks to special flat fan design. They are particularly suitable for medium-sized to large tanks.

- Increased impact thanks to low rotation speed and resultant larger drops
- Optimum cleaning performance in medium pressure ranges



High impact tank cleaning machines, controlled rotation about two axes

High impact tank cleaning machines operate with few solid streams for maximum impact. The rotation of the nozzles about two axes means that every point on the tank wall is hit by the streams during the cleaning cycle.

- Solid stream impact over the entire tank surface
- Maximum impact
- Highest cleaning power

A few rules of thumb

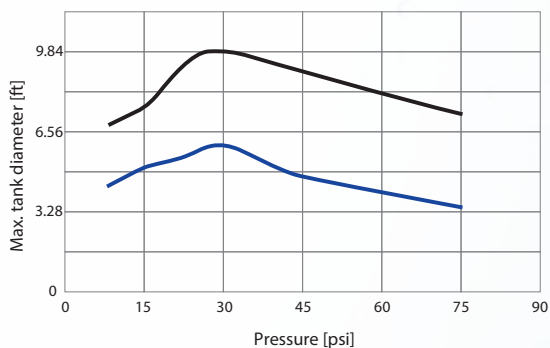
Flow rate and impact

The higher the flow rate, the greater the impact and the more intensive the cleaning effect. For the best possible results, the nozzles with the highest flow rate should be chosen from the suitable nozzles within a series.

Operating pressure

The best results can be achieved with the recommended operating pressure of the respective nozzle. Excessively high pressure leads to greater atomization and reduces the spraying range.

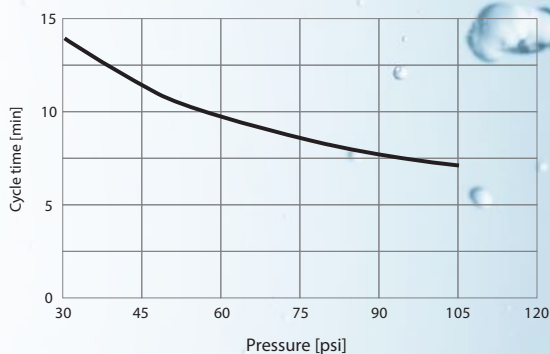
If there is more than one flow rate size within a series, the types with the largest and smallest spraying range are shown. If other flow rate sizes are available, their comparable curves run between the shown upper and lower limits. Information on the maximum tank diameter is provided in the table on the respective product page.



Cleaning cycle time

Rotating cleaners of cleaning efficiency classes 2 to 4 achieve fast, full-area impact in one revolution.

In contrast, high impact tank cleaning machines need several revolutions to complete a cleaning cycle. High impact tank cleaning machines of cleaning efficiency class 5 spray the tank wall in a defined pattern with their powerful solid jets. A certain number of revolutions of the high impact tank cleaning machine is needed to cover every point in the tank. The time required for this is referred to as "Cleaning cycle duration".



Good to know

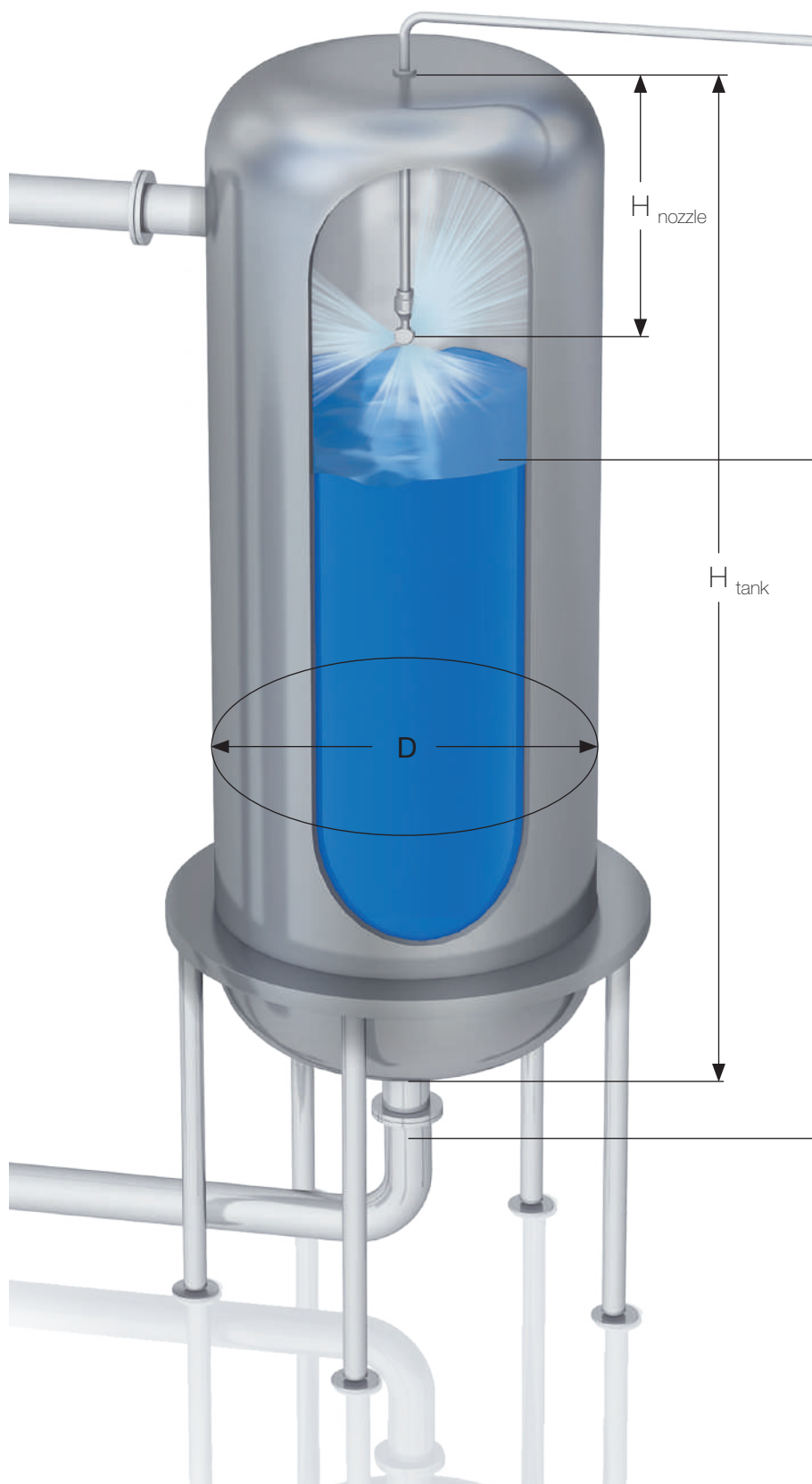
There is at least one exception to every rule of thumb. If you are unsure or need further support, make life easier for yourself and just ask us. You can contact us by phone on (800) 777-2926 or by email at info@lechlerusa.com.



FOR YOUR PLANNING

CRITERIA FOR NOZZLE SELECTION

The size of the tank, its shape and possible fittings are important factors for selection of the right cleaning nozzle. Fittings in particular determine the number of nozzles required for optimum cleaning.



Tank size

The diameter of the tank to be cleaned should be smaller than the maximum tank diameter recommended in the product tables. You can find the necessary information on the product pages.

Fill level

If possible, the nozzle should not come into contact with the product during production. It is therefore recommended to install nozzles above the maximum tank fill level.

Arrangement

The nozzle must be positioned in the upper part of the tank if possible. The following recommendation applies:

$$H_{\text{nozzle}} = \frac{1}{3} \cdot H_{\text{tank}}$$

Make sure that sufficient cleaning fluid strikes the tank ceiling.

$$H_{\text{nozzle}} < \frac{1}{3} \cdot D_{\text{max. nozzle}}$$

Conversion

Flow rate according to density:

If the density of the cleaning agent (R) differs from that of water (W), the flow rate is calculated as follows:

$$\dot{V}_R = \dot{V}_W \sqrt{\frac{\rho_W}{\rho_R}}$$

Flow rate according to differential pressure:

If the tank cleaning nozzle is operated with a deviating differential pressure, the flow rate is calculated as follows:

$$\dot{V}_2 = \sqrt{\frac{p_2}{p_1}} \cdot \dot{V}_1$$

Differential pressure according to volume flow:

$$p_2 = \left(\frac{\dot{V}_2}{\dot{V}_1} \right)^2 \cdot p_1$$

Tank drainage rate

The tank drainage rate must be chosen so that the liquid level does not rise during the cleaning process. The following values are recommended for gravity fed drains.

Drain ["]	Drainage rate [gal/min]
1	6
1 1/2	13
2	23
2 1/2	35
3	50
4	87



Number of nozzles

When cleaning large tanks or complex installations, it is often necessary to install several nozzles. They must be positioned so that their spray jets overlap and that the jets strike every surface that is to be cleaned if.

Avoidance of spray shadows

Obstacles such as agitators, baffle plates or pipes can prevent the areas behind them from being reached directly by the spray jet. Impact cleaning is not possible there. In these cases, it is necessary to install several nozzles so that the spray shadows of the individual nozzles are eliminated. In addition, static spray nozzles can also be used for targeted removal of deposits left as a result of spray shadows or in areas that are difficult to clean.

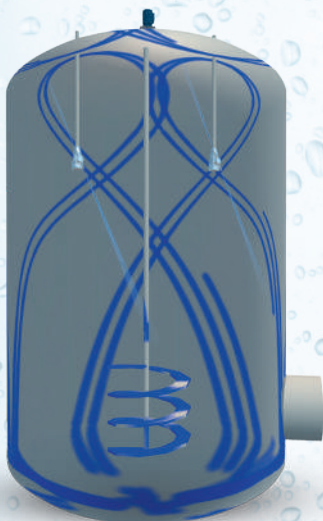
Pump and pipes

The pipe dimensions depend on the flow rate to be delivered. The size should be chosen so that the pressure losses in the feed pipe system are kept as low as possible. The required static operating pressure must be present directly at the nozzle. The pump power must be matched to this.



FOR YOUR PLANNING PROFESSIONAL SUPPORT

TankClean



On the previous pages we provided you with the most important information for planning efficient tank and equipment cleaning. In many cases, this will already allow you to find the optimum solution for your requirements.

However, what if the situation is more complex? For example, due to fitting-related spray shadows – or if you want to be absolutely sure that every area in the tank has been fully cleaned? The solution here is simple: we will gladly support you with our TankClean simulation software.

With TankClean we can ...

- precisely simulate tank applications with a large number of fittings
- select the right number of optimum nozzles and position them freely
- simulate the cleaning process and show spray shadows or other problematic areas
- record the simulation as a PDF and video

YOUR ADVANTAGES

PLANNING RELIABILITY

We assist you in planning your tank cleaning solution to ensure cleaning without any gaps.

PROCESS OPTIMIZATION

By simulating the existing cleaning processes, we show you the optimization potentials for these processes.

PROCESS RELIABILITY

Thanks to realistic and individually customizable process simulation, we can offer you individual solution concepts.

COST AND TIME SAVINGS

Simulation makes it possible to detect any potential problem areas before final definition of the cleaning concept. This makes it possible to significantly reduce the number of time- and cost-intensive practical cleaning tests.

See and understand TankClean



Discover the possibilities of TankClean: Visit www.lechlerusa.com/en/tankclean or scan the QR code.



THE PRODUCT RANGE A BRIEF INTRODUCTION

Cleaning efficiency class 1

Cleaning efficiency class 2

Cleaning efficiency class 3

Cleaning efficiency class 4

Cleaning efficiency class 5

Perfect addition







FOR YOUR PLANNING OPTIMUM PREPARATION

Every industry and every process has its own requirements. We know them all and supply the optimum cleaning nozzles for an extremely wide range of ambient conditions.

FDA



FOOD CONFORMITY

Many of the materials used for Lechler tank cleaning nozzles comply with the requirements of the FDA and conform to the regulation EU1935/2004.



HYGIENE REQUIREMENTS

Lechler cleaning nozzles meet the strictest hygiene requirements. Selected series are available as specially certified 3-A-compliant nozzles.



ATEX

Lechler offers specially approved nozzle series for use in explosive atmospheres.



MAXIMUM OPERATING TEMPERATURE

Maximum permitted temperature of the cleaning medium during operation.



MAXIMUM AMBIENT TEMPERATURE

Maximum permitted ambient temperature within the tank.



INSTALLATION

The installation symbol describes the position in which the nozzle must be installed so that it functions properly.



BEARING

The primary bearing used is described here.



MATERIAL

Here you can find all materials that are used in the nozzle. This list permits a simple check of the chemical resistance.



WEIGHT

The weight is specified from the lightest to the heaviest nozzle within a series.



INSIDE AND
OUTSIDE

SURFACE QUALITY

We distinguish between surfaces inside the cleaning nozzle and outside surfaces. Excepted from this are threads, weld seams and gear wheels as well as areas in which the cleaning medium flows very quickly.



STEAM SUITABILITY

If the SIP process is based on the cleaning nozzle, the suitability for hot water or even steam operation should be taken into account. Our products have been tested in vertically downwards-facing installation position at a temperature of 302 °F and a pressure of 36 psi(g) specifically for the extreme conditions in steam operation. The wear behavior differs depending on the design and materials used. We therefore categorize the steam suitability of our products as follows:

- Suitable (only slight wear evident after test duration of 50 h)
- Conditionally suitable (clear wear already evident after test duration of 25 h)
- Not suitable (the tested type was worn so that it was no longer capable of operation within a very short time)

It must be noted that operation with steam means increased wear irrespective of suitability. The following rule of thumb therefore applies: The lower the pressure, the lower the rotation speed and load and also the lower the wear of the cleaning nozzle.



INSERTION DIAMETER

This is the minimum diameter of the opening that is required to insert the cleaning nozzle in the tank. Since the exact insertion diameter depends on the selected type, a range is specified for some series. If the size of the insertion opening is within the specified range, the exact insertion diameter must be requested from Lechler.



RECOMMENDED OPERATING PRESSURE

The recommended operating pressure is the optimum pressure at which the nozzle cleans most efficiently. The recommended operating pressure must be determined directly in front of the nozzle.



ADAPTER

The HygienicFit adapter guarantees hygienic connection of the supply line. Compatible products are identified by this pictogram.



ROTATION MONITORING

These nozzles are compatible with the Lechler rotation monitoring sensor.



MAINTENANCE

All nozzles with the maintenance symbol can be maintained. You can find further information on pages 100–101.




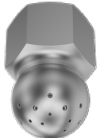




















RECOMMENDED FILTER

We recommend a filter with the specified mesh size in order to prevent clogging and excessive wear of the cleaning nozzle.



Prüfstand 305




TANK CLEANING NOZZLES SERIES OVERVIEW









		Cleaning efficiency class 1					
Series		Spray ball 527	Spray ball 540/541	RinseClean 5B2/5B3	PicoWhirly 500.234	MicroWhirly 566	MiniWhirly 500.186
Information on Page		30	32	34	40	42	44
							
	Operating principle						
	Max. tank diameter [ft]	17-27	21-31	6-18	3	5-5.5	4
	Insertion diameter [in]	1.3-4	1.22	.79-3.54	.35	.79-1.89	1.14
	Recommended operating pressure [psi]	20	45	30	45	30	30
	Flow rate at recommended operating pressure [gal/min]	13.0-92.0	5.81-38.95	4.03-180.00	2.63	4.03-5.64	4.84
	Food-compliant	●	●	●	●	●	
	ATEX available					●	
	Surface quality (outside) [μm]	≤ 0.8 μm	≤ 6.3 μm	≤ 0.8	≤ 1.6	≤ 1.6	≤ 1.6
	Steam suitability	suitable	suitable	suitable	suitable	suitable	not suitable
	Max. operating temperature [°F]	400	392	392	392	302	122
	Max. ambient temperature [°F]	400	482	482	392	392	212
	Compatible with HygienicFit						
	Rotation monitoring						
	Weight [lbs]	.11-1.43	.20-.22	.02-.66	.03	.11-.44	.09
	Maintainable						

Cleaning efficiency class 2					
PVDF MicroWhirly 500.191	NanoSpinner 2 5M1	MicroSpinner 2 5M2	MiniSpinner 2 5M3	MaxiSpinner 2 5M4	PTFE Whirly 573/583
46	48	50	52	56	58
					
					
2-3	4-5	5-6	5-8	13-16	8-10
1.18	.67-1.34	1.10-1.89	1.54-2.28	2.72	1.93-3.09
30	30	30	30	30	30
3.49-5.37	4.03-5.37	6.18-10.75	8.06-26.87	40.30-67.16	15.58-60.45
●	●	●	●	●	●
	●	●	●	●	
≤ 1.6	≤ 0.4	≤ 0.4	≤ 0.4	≤ 0.4	≤ 0.8
not suitable	not suitable	conditionally suitable	conditionally suitable	conditionally suitable	not suitable
203	392	392	392	392	203
302	482	482	482	482	392
		●	●	●	
.03-.07	.04	.15-.23	.55-.75	2.43-3.75	.4-1.98
























		Cleaning efficiency class 3		
Series		HygienicWhirly 594/595	Whirly 2 5W9	Gyro 577
Information on Page		64	66	68
				
	Operating principle			
	Max. tank diameter [ft]	2-9	6-10	11-18
	Insertion diameter [in]	1.24-1.89	2.56-2.6	3.98-6.14
	Recommended operating pressure [psi]	45	30	45
	Flow rate at recommended operating pressure [gal/min]	3.76-22.03	12.90-38.95	53.73-177.04
	Food-compliant	●	●	●
	ATEX available		●	
	Surface quality (outside) [μm]	≤ 0.8	≤ 0.4	≤ 0.8
	Steam suitability	suitable	not suitable	conditionally suitable
	Max. operating temperature [°F]	302	302	203
	Max. ambient temperature [°F]	302	392	392
	Compatible with HygienicFit		●	
	Rotation monitoring			
	Weight [lbs]	.20-.64	.66-2.05	1.62-4.19
	Maintainable			

Cleaning efficiency class 4		Cleaning efficiency class 5			
XactClean HP 2 5S6/5S7	XactClean HP+ 5S5	MeshClean 5T2/5T3	IntenseClean Hygienic 5TB	IntenseClean 5TM	Pressure Clean 5TP
72	76	80	82	84	
					
					
11-26	29-13	37-42	46-49	59-79	3-11
1.97-3.11	3.54-5.51	2.68-3.23	5.12	6.3-9.06	2.5
45	45	75	75	75	1450
8.33-44.33	54.27-98.60	5.28-20.87	45.40-63.94	53-110	2.6-7.9
●	●	●	●	●	
●		●	●	●	
≤ 0.8	≤ 0.8	≤ 0.8	≤ 0.8	≤ 0.8	≤ 1.6
suitable	suitable	suitable	suitable	not suitable	not suitable
302	302	302	302	203	194
302	302	302	302	284	122
	●	●			
●	●	●	●	●	●
1.43-1.98	3.97-4.05	2.20	8.12	16.5	6.4-11.7
●	●	●	●	●	●



		Perfect Additions			
Series		PopUp Whirly 5P2	PopUp Whirly 5P3	PopUp Clean 5P5	
Information on Page		64	66	68	
					
	Section				
	Max. tank diameter [ft]	2-3	7	10	
	Insertion diameter [in]	1.97-2.2	2.46-2.76	1.97-2.2	
	Recommended operating pressure [psi]	30	30	30	
	Flow rate at recommended operating pressure [gal/min]	4.03-5.37	10.75	13.43	
	Food-compliant	•	•	•	
	ATEX available	•	•	•	
	Surface quality (outside) [µm]	≤ 0.8	≤ 0.8	≤ 0.8	
	Steam suitability	not suitable	not suitable	not suitable	
	Max. operating temperature [°F]	284	284	203	
	Max. ambient temperature [°F]	302	302	302	
	Compatible with HygienicFit				
	Rotation monitoring				
	Weight [lbs]	1.1	1.2-4.52	.75	
	Maintainable				





CLEANING EFFICIENCY CLASS 1

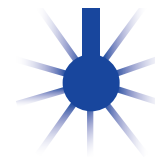
RINSE EFFICIENTLY AND ACCURATELY

Type	Spray ball, static
Cleaning effect	<div><div></div></div>
Drive	No drive, no rotating parts
Typical soiling	Light soiling such as non-adhering powder or liquids
Nozzle design	Static spray pattern with solid stream impact



Static spray balls

Series 527



Features:

- Complies with 3-A standards
- Powerful solid jet
- Resistant to high temperatures



Scan for Video

Series 527

Technical data:



Maximum operating temperature
400 °F



Maximum ambient temperature
400 °F



Installation
Operation in every installation position



Bearing
Static – no bearing



Material
Stainless steel
1.4404 (316L)



Weight
.11–1.43 lbs



Surface quality
≤ 0.8 µm



Surface quality
≤ 0.8 µm



Steam suitability
Suitable



Insertion diameter
1.3– 4in



Recommended filter
Smaller than the narrowest cross-section

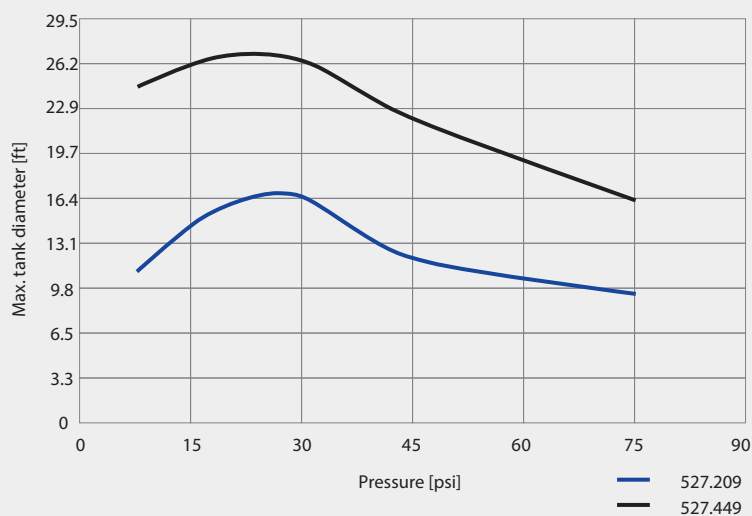


Recommended operating pressure
20 psi

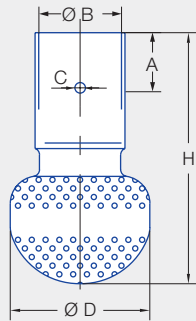


Max. tank diameter

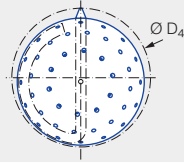
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Dimensions of slip-on connection according to ASME-BPE (OD tube)



Insertion diameter D_4 of slip-on connection

With the slip-on connection, the spray ball is pushed onto the connecting pipe and secured with the supplied cotter pin.

Spray angle	Ordering number	Narrowest free cross section Ø [in]	V̇ water [gal/min]				Dimensions approx. (in)					Max. tank diameter [ft]
	Type		p [psī] (p _{max} = 145 psi)				Height H (in.)	Diameter D (in.)	B	C	A	
			20	40	Liters per min. 2 bar	60						
360°	527.209.1Y.00.75	0.031	13	19	60	23	2.7	1.3	.75	.13	.50	17
	527.209.1Y.01.50	0.043	37	53	170	65	4.6	2.6	1.51	.19	1.00	20
	527.209.1Y.02.00	0.067	92	130	420	160	6.0	4.0	2.01	.19	1.00	27

Information on slip-on connection

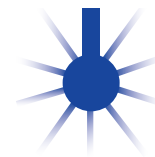
- Cotter pin made of stainless steel 1.4404 (316L) included.
- Depending on the adapter diameter, the flow rate may increase due to the leakage between the adapter and spray ball.

Information on operation

Use above the recommended pressure will have a negative effect on the cleaning result and wear.

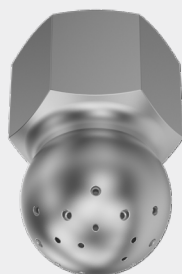
Static spray balls

Series 540/541



Features:

- Robust and especially compact design
- Threaded connection
- Suitable for very high temperatures
- Also suitable for steam and air operation



Scan for Video

Series 540/541

Technical data:



Maximum operating temperature
392 °F



Maximum ambient temperature
482 °F



Installation
Operation in every installation position



Bearing
Static – no bearing



Material
Stainless steel
1.4305 (303)



Weight
.20–.22 lbs



Surface quality
≤ 6.3 µm
OUTSIDE



Surface quality
≤ 6.3 µm
INSIDE



Steam suitability
Suitable



Insertion diameter
1.22 in



Recommended filter
Smaller than the narrowest cross-section

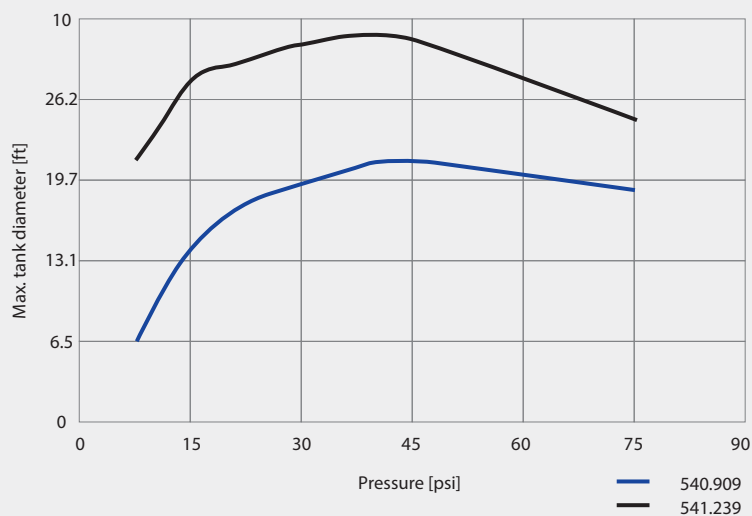


Recommended operating pressure
45 psi

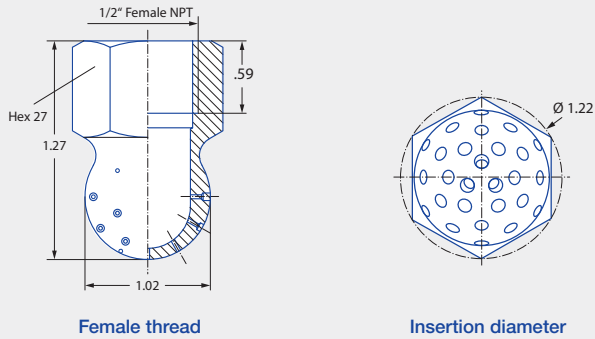



Max. tank diameter

The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Spray angle	Ordering number		Narrowest free cross section Ø [in]	V̇ water [gal/min]						Max. tank diameter [ft]
	Type	Connection		p [psi] (p _{max} = 145 psi)						
		1/2" Female NPT		7	15	30	45	Liters per min. 3 bar	75	
<div>240° </div>	540.909.16	BH	0.031	2.33	3.41	4.83	5.81	22	7.63	21
	540.989.16	BH	0.039	3.60	5.27	7.46	9.13	34	11.79	23
	541.109.16	BH	0.059	7.42	10.86	15.35	18.81	70	24.28	25
	541.189.16	BH	0.079	11.66	17.06	24.13	29.55	110	38.15	27
	541.239.16	BH	0.091	15.36	22.49	31.81	38.95	145	50.29	31

BSPP threads on request.

Information on operation

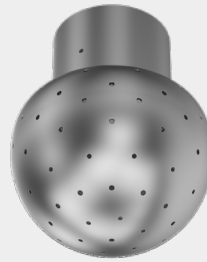
Use above the recommended pressure will have a negative effect on the cleaning result and wear.

Static spray balls RinseClean Series 5B2/5B3



Features:

- No moving parts
- Self-draining
- Proven in numerous applications
- Suitable for very high temperatures and high hygiene requirements
- Also available in 2.4602 (Alloy 22)



Scan for Video

Series 5B2/5B3

Technical data:



Maximum operating temperature
392 °F



Maximum ambient temperature
482 °F



Installation
Operation in every installation position



Bearing
Static – no bearing



Material
Stainless steel 1.4404 (316L), cotter pin made of stainless steel 1.4404 (316L) or 2.4602 (Alloy 22), cotter pin made of 2.4602 (Alloy 22)



Weight
.02–.66 lbs



Surface quality
OUTSIDE $Ra \leq 0.8 \mu m$
polished $Ra \leq 0.5 \mu m$



Surface quality
INSIDE $Ra \leq 0.8 \mu m$



Steam suitability
Suitable



Insertion diameter
.79–3.54 in



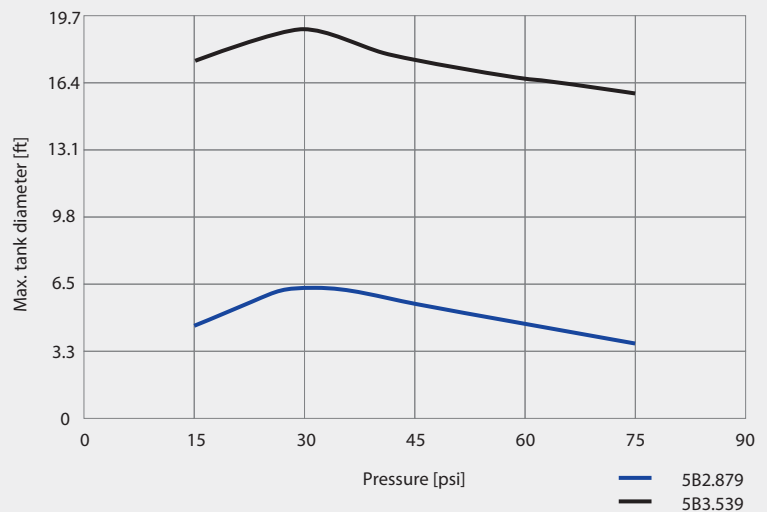
Recommended filter
Smaller than the narrowest cross-section



Recommended operating pressure
30 psi

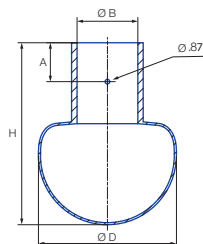


Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure

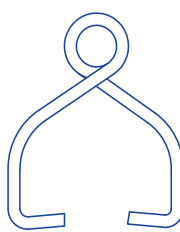
Slip-on connection



Dimensions slip-on connection
according to DIN 10357 Series D
(ASME BPE 1997.00D tube compatible)




Pin 1



Pin 2-5

Pin	Ordering no.
1	095.013.1Y.06.55
2	095.013.1Y.06.58
3	095.013.1Y.06.56
4	095.013.1Y.06.59
5	095.013.1Y.06.57

With the slip-on connection, the spray ball is pushed onto the customer's connection pipe and secured with the supplied cotter pin.

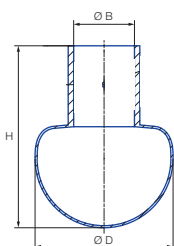
Spray angle	Ordering number	Narrowest free cross section Ø [in]	V̇ water [gal/min]					Dimensions [in]				Pin	Max. tank diameter [ft]
	Type		p [psi] (p _{max} = 75 psi) <div>Liters per min. 2 bar</div>					Distance to bore A	Connection Ø B	Height H	Ø D		
			7	15	30		45						
<div>360°</div> 	5B3.089.1Y.A1.00	0.04	6.49	9.50	13.43	50	16.45	0.35	0.48	1.65	1.10	1	7
	5B3.209.1Y.A1.90	0.06	12.98	19.00	26.87	100	32.90	0.35	0.72	1.65	1.10	1	8
	5B3.309.1Y.A2.90	0.07	23.36	34.19	48.36	180	59.32	0.71	0.87	3.31	2.52	2	11
	5B3.379.1Y.A2.60	0.08	33.74	49.39	69.85	260	85.55	0.71	1.11	3.31	2.52	3	17
	5B3.449.1Y.A3.80	0.12	53.21	77.89	110.15	410	134.90	0.71	1.11	3.31	2.52	3	18
	5B3.539.1Y.A5.10	0.13	86.95	127.28	180.00	670	220.45	0.98	2.06	4.37	3.54	5	18


Spray balls with other spray angles and connection options (various slip-on connections as well as threaded and welded connections) please reach out to us with your requirements.

Information about slip-on connections

- Stainless steel 316L pin supplied.
- Depending on the diameter of the adapter, the flow rate can increase due to a leakage between the adapter and the spray ball.

Threaded connection



Spray angle	Ordering number		Narrowest free cross section Ø [in]	V̇ water [gal/min]					Dimensions (in)		Pin	Max. tank diameter [ft]
	Type	Connection		p [psi] (p _{max} = 75 psi)					Height H	Ø D		
		ØB Female NPT										
		7		15	30	Liters per min. 2 bar	45					
<div>360° </div>	5B2.879.1Y.BB	1/8"	0.03	1.95	2.85	4.03	15	4.94	1.46	0.79	1	6
	5B3.309.1Y.BH	1/2"	0.07	23.36	34.19	48.36	180	59.23	3.31	2.52	2	11
	5B3.379.1Y.BN	1"	0.08	33.74	49.39	69.85	260	85.55	3.31	2.52	3	17
	5B3.539.1Y.BW	2"	0.13	86.95	127.28	180.00	670	220.45	4.37	3.54	5	18

The maximum tank diameter applies to the recommended operating pressure and is meant as a recommendation only.
The cleaning result is also affected by the type of soiling.

Ordering Type + Material no. + Connection = Order no.
example: 5B3.089 + 1Y + A1.00 = 5B3.089.1Y.A1.00





CLEANING EFFICIENCY CLASS 2 RINSING AND LIGHT CLEANING

Type	Rotating cleaner, free-spinning
Cleaning effect	<div><div></div></div>
Drive	By the medium
Typical soiling	Low-viscosity to slightly viscous substances such as fresh ketchup
Nozzle design	Slot design or bore layout with direct impact on the entire tank surface



Rotating cleaning nozzle PicoWhirly Series 500.234



Features:

- Cleaning with rotating solid jets
- Compact design for confined spaces
- Suitable for very high temperatures
- Made completely of stainless steel



Scan for Video

Series 500.234

Technical data:



Maximum operating temperature
392 °F



Maximum ambient temperature
392 °F



Installation
Operation in every installation position



Bearing
Kolsterised slide bearing



Material
Stainless steel 1.4404 (316L)



Weight
.03 lbs



Surface quality
 $Ra \leq 1.6 \mu m$



Surface quality
 $Ra \leq 1.6 \mu m$



Steam suitability
Suitable



Insertion diameter
.35 in



Recommended filter
Line strainer with a mesh size of 0.3 mm/50 mesh

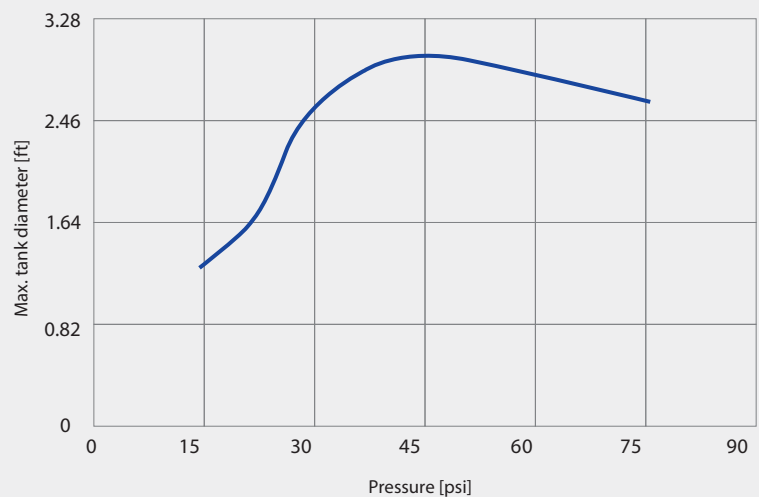


Recommended operating pressure
45 psi

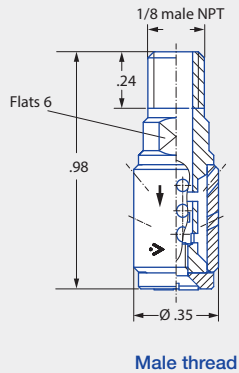


Max. tank diameter

The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Spray angle	Ordering number		Narrowest free cross section Ø [in]	V̇ water [gal/min]					Max. tank diameter [ft]
	Type	Connection		p [psi] (p _{max} = 75 psi)					
		1/8" Male NPT							
		15		30	Liters per min. 45	3 bar	75		
300° 	500.234.G9	BA	0.07	1.52	2.15	2.63	9.8	3.40	3

The maximum tank diameter applies to the recommended operating pressure and is meant as a recommendation only.
The cleaning result is also affected by the type of soiling.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Also available with an M6 metric connection

Rotating cleaning nozzle MicroWhirly Series 566



Features:

- Cleaning with effective flat jets
- Robust slide bearing made of PEEK
- Equipped with a thread, slip-on or weld-on connection
- Food grade compatibility



Scan for Video

Series 566

Technical data:



Maximum operating temperature
302 °F
194 °F (ATEX)



Maximum ambient temperature
392 °F
248 °F (ATEX)



Installation
Operation in every installation position



Bearing
Slide bearing made of PEEK



Material
Stainless steel 1.4404 (316L), PEEK ESD (only ATEX version)



Weight
.11–.44 lbs



Surface quality
Ra ≤ 1.6 µm
OUTSIDE



Surface quality
Ra ≤ 1.6 µm
INSIDE



Steam suitability
Suitable



Insertion diameter
.78–1.89 in



Recommended filter
Line strainer with a mesh size of 0.3 mm/50 mesh

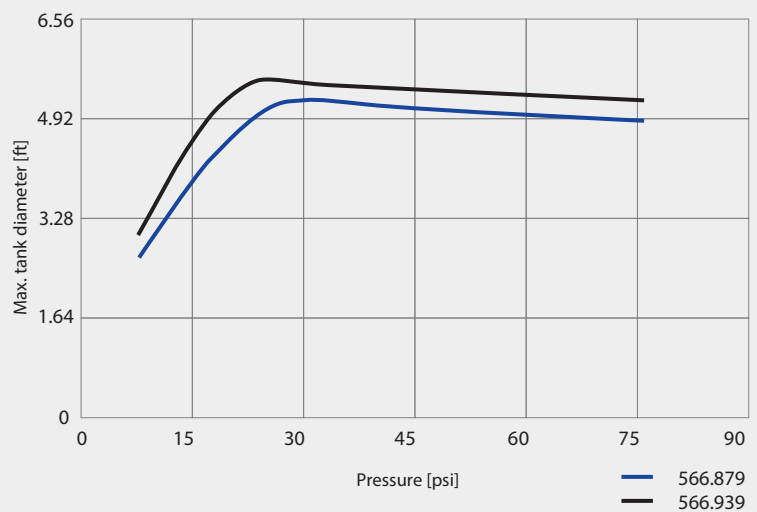


Recommended operating pressure
30 psi

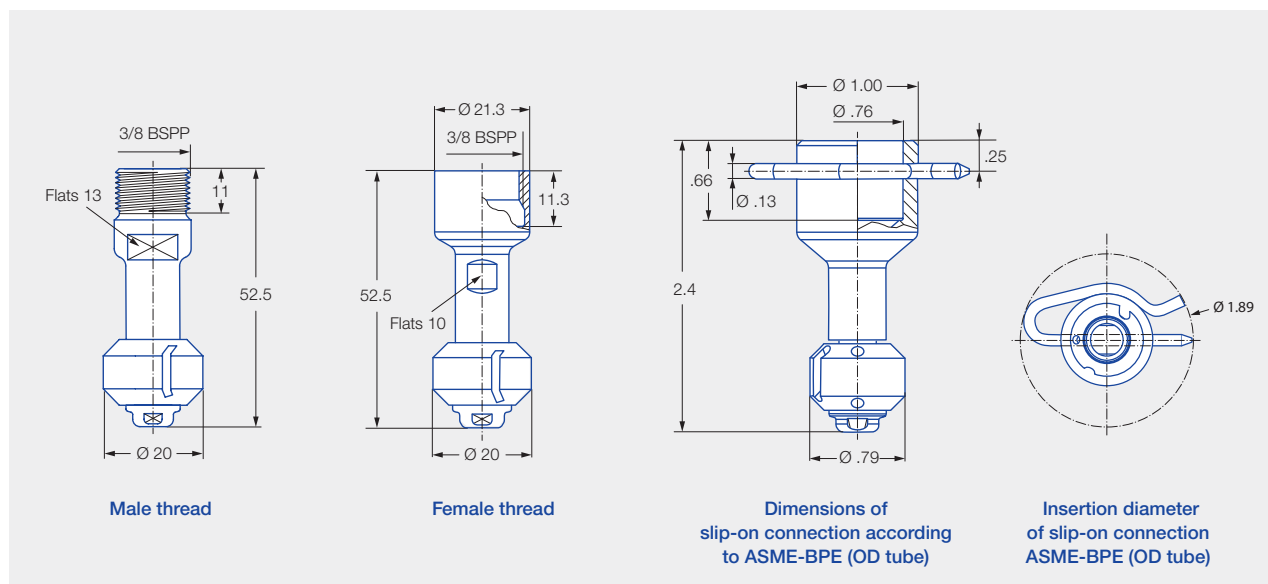





Max. tank diameter

The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Spray angle	Ordering number				Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type	Connection				p [psi] (p _{max} = 90 psi)				
		3/8" NPT Male	3/8" NPT Female	3/4"- Slip-on		15	30	Liters per min. 2 bar	45	
180° 	566.873.1Y	BE	BF	TF07	0.04	2.85	4.03	15	4.94	5
	566.933.1Y	BE	BF	TF07	0.09	3.99	5.64	21	6.91	5.5
180° 	566.874.1Y	BE	BF	TF07	0.04	2.85	4.03	15	4.94	5
	566.934.1Y	BE	BF	TF07	0.09	3.99	5.64	21	6.91	5.5
360° 	566.879.1Y	BE	BF	TF07	0.04	2.85	4.03	15	4.94	5
	566.939.1Y	BE	BF	TF07	0.09	3.99	5.64	21	6.91	5.5

BSPP and weld-on version available upon request.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Information about slip-on connections

- Stainless steel 316L pin supplied.
- Depending on the diameter of the adapter, the flow rate can increase due to a leakage between the adapter and the rotating cleaning nozzle..

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Connection = Order no.
566.873.1Y + BE = 566.873.1Y.BE

Ordering example with ATEX approval. No FDA and (EC) 1935/2004 conformity.

Unit group/Category/Zones:

- Ex II 1G Ex h IIB T6...T3 Ga
- Ex II 1D Ex h IIIC T85 °C...T150 °C Da

Important

The code for the connection changes for the ATEX version with slip-on connection.
Ordering example for slip-on connection: 566.873.1Y.TF.EX



Type + Connection + ATEX = Order no.
566.873.1Y + BE + EX = 566.873.1Y.BE.EX

Rotating cleaning nozzle MiniWhirly Series 500.186



Features:

- Economical entry-level model
- Cleaning with effective flat fan jets
- Specially designed for barrel and canister cleaning



Scan for Video

Series 500.186

Technical data:



Maximum operating temperature
122 °F



Maximum ambient temperature
212 °F



Installation
Vertically downwards



Bearing
Ball bearing made of stainless steel 1.4401 (316)



Material
POM, stainless steel
1.4401 (316)



Weight
.09 lbs



Surface quality
 $Ra \leq 1.6 \mu m$



Surface quality
 $Ra \leq 1.6 \mu m$



Steam suitability
Not suitable



Insertion diameter
1.14 in



Recommended filter
Line strainer with a mesh
size of 0.3 mm/50 mesh

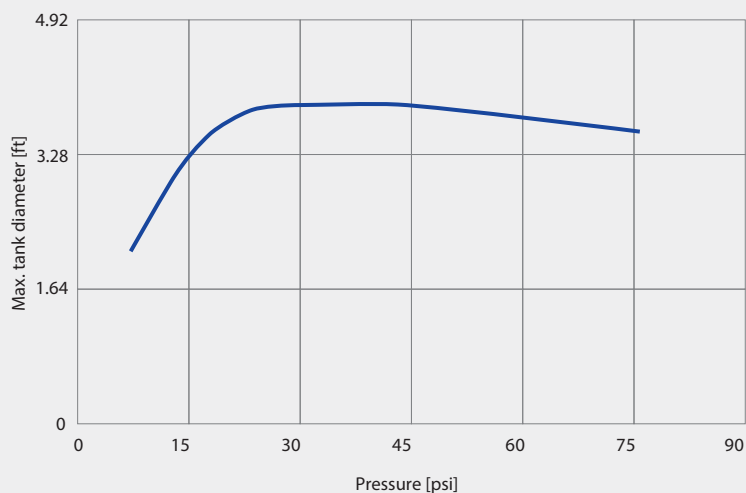


Recommended operating pressure
30 psi

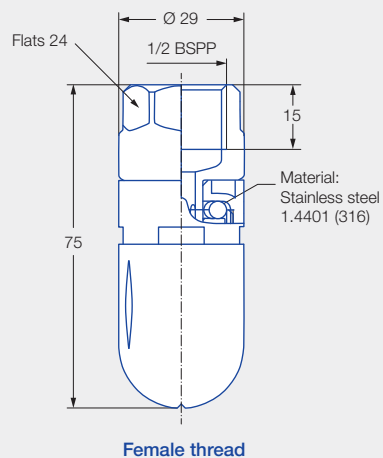



Max. tank diameter

The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Spray angle	Ordering number	Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type 1/2" Female BSPP		p [psi] (p _{max} = 75 psi)				
			15	30	Liters per min. 2 bar	45	
300° 	500.186.56.AH	0.07	3.42	4.84	18	5.92	4

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Also available with an 1/2" BSPP metric connection

Rotating cleaning nozzle PVDF

MicroWhirly

Series 500.191



Features:

- Designed for work in a corrosive environment
- Suitable for contact with food and the application of foam
- Very good price-performance ratio
- Made entirely of PVDF



Scan for Video

Series 500.191

Technical data:



Maximum operating temperature
203 °F



Maximum ambient temperature
302 °F



Installation
Operation in every installation position



Bearing
Slide bearing made of PVDF



Material
PVDF



Weight
.03–.07 lbs



Surface quality
Ra ≤ 1.6 µm
OUTSIDE



Surface quality
Ra ≤ 1.6 µm
INSIDE



Steam suitability
Not suitable



Insertion diameter
1.18 in



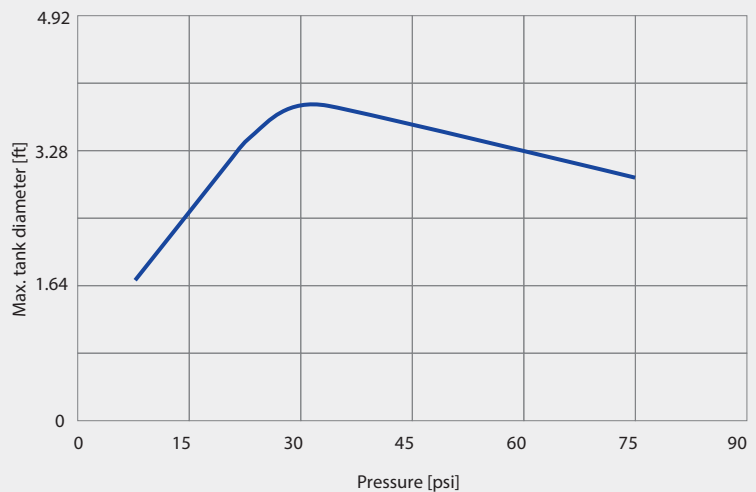
Recommended filter
Line strainer with a mesh size of 0.3 mm/50 mesh



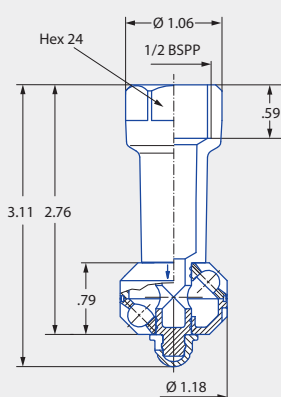
Recommended operating pressure
30 psi



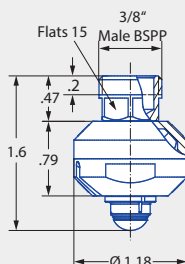
Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure







Standard version
Female thread





Compact version
Male thread

Standard version with female thread

Spray angle	Ordering number	Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type 1/2" Female BSPP		p [psi] (p _{max} = 75 psi)				
			15	30	Liters per min. 2 bar	45	
180° 	500.191.5E.02	0.09	2.47	3.49	13	4.28	2
180° 	500.191.5E.01	0.09	2.47	3.49	13	4.28	2
270° 	500.191.5E.31	0.09	3.80	5.37	20	6.58	3
360° 	500.191.5E.00	0.09	3.80	5.37	20	6.58	3

Compact version with male thread

Spray angle	Order no.	Narrowest cross-section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type		p [bar] (p _{max} = 75 psi)				
			15	30	Liters per min. 2 bar	45	
180° 	500.191.5E.21	0.09	2.47	3.49	13	4.28	2
360° 	500.191.5E.22	0.09	3.80	5.37	20	6.58	3

Information on operation

The PVDF MicroWhirly is not suitable for operation with compressed air or another gas. Use above the recommended pressure will have a negative effect on the cleaning result and wear.

Rotating cleaning nozzle NanoSpinner 2 Series 5M1



Features:

- Compact design for confined spaces
- Hygienic design
- Suitable for high temperatures
- Made entirely of stainless steel



Scan for Video

Series 5M1

Technical data:



Maximum operating temperature
392 °F
203 °F (ATEX)



Maximum ambient temperature
482 °F
392 °F (ATEX)



Installation
Operation in every installation position



Bearing
Double ball bearing made of stainless steel 1.4404 (316L) or 2.4602 (Alloy 22)



Material
Stainless steel 1.4404 (316L) or 2.4602 (Alloy 22)



Weight
.04 lbs



Surface quality
Ra ≤ 0.4 µm
OUTSIDE



Surface quality
Ra ≤ 0.8 µm
INSIDE



Steam suitability
Not suitable



Insertion diameter
.67-1.34 in



Recommended filter
Line strainer with a mesh size of 0.1 mm/170 mesh

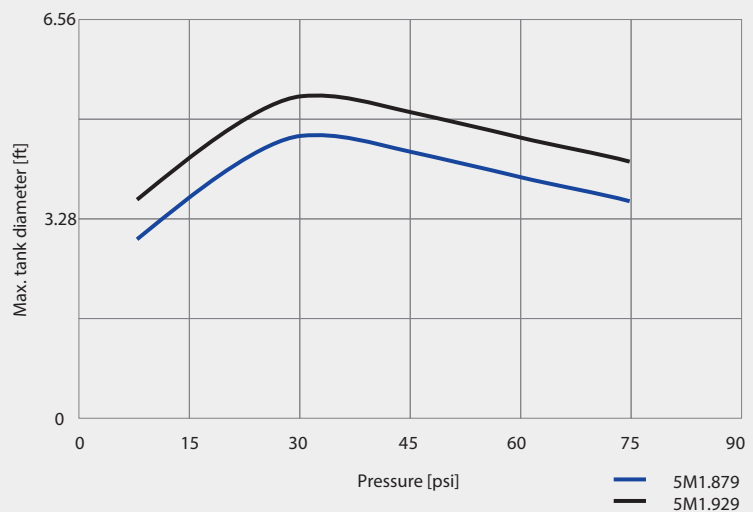


Recommended operating pressure
30 psi

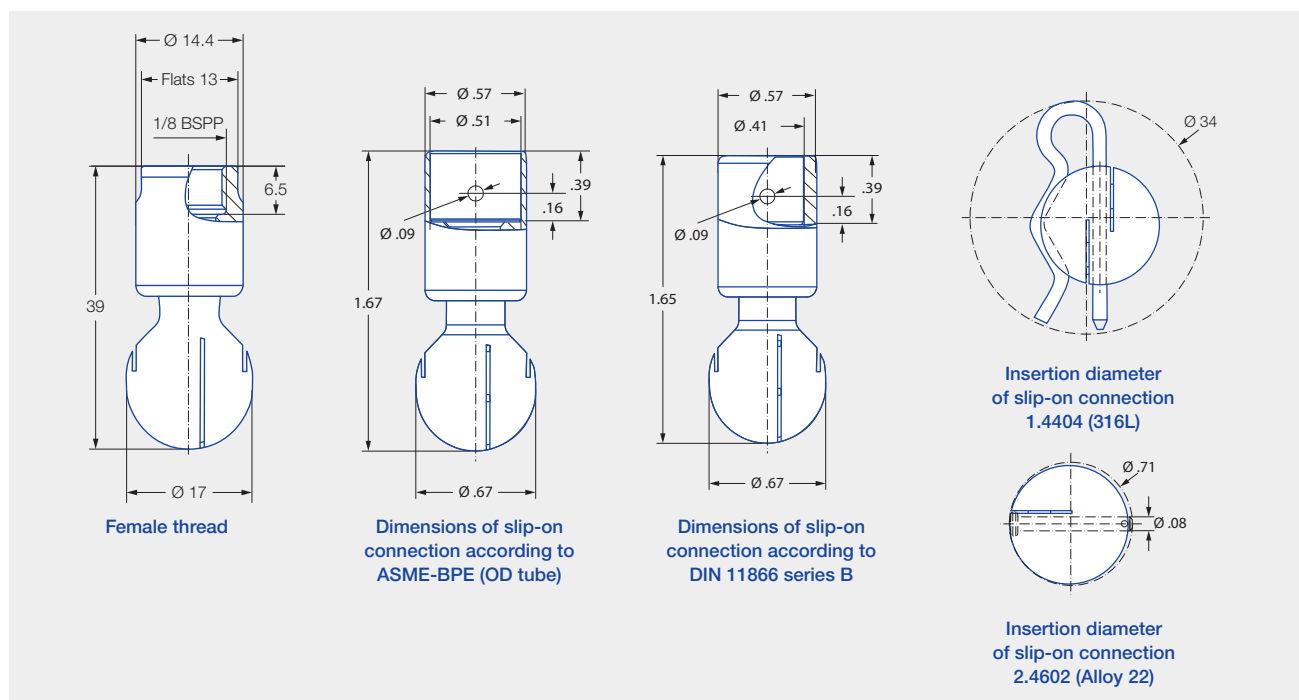



Max. tank diameter

The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Spray angle	Ordering number				Narro-west free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type 1/8" Female NPT	Connection				p [psi] (p _{max} = 100 psi)				
		1/8 NPT	Ø .4 inches in accordance with DIN 11866 Series B	1/2" slip-on connection		15	30	Liters per min. 2 bar	45	
360° 	5M1.879.1Y	BB	TF04	TF05 ¹	0.016	2.85	4.03	15	4.94	4
	5M1.929.1Y	BB	TF04	TF05 ¹	0.020	3.80	5.37	20	6.58	5

¹ The connection variant TF05 is not available as an ATEX variant.

BSPP thread available on request.

The maximum tank diameter applies to the recommended operating pressure and is meant as a recommendation only.
The cleaning result is also affected by the type of soiling.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Information on slip-on connection

Cotter pin made of stainless steel 1.4404 (316L) included (Order no. 05M.130.1Y.00.00). For version made of 2.4602 (Alloy 22), bolt with head incl. cotter pin included (Order no. 05M.131.21.00.00).

- Depending on the adapter diameter, the flow rate may increase due to the leakage between the adapter and rotating cleaning nozzle..

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Material no. + Connection = Order no.
5M1.879 + 1Y + BB = 5M1.879.1Y.BB

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.

Unit group/Category/Zones:

- Ex II 1G Ex h IIB T6...T2 Ga
- Ex II 1D Ex h IIIC T85 °C...T250 °C Da



Important

The code for the connection changes for the ATEX version with slip-on connection.
Ordering example for slip-on connection: 5M1.879.1Y.T0.EX

Type + Material no. + Connection + ATEX = Order no.
5M1.879 + 1Y + BB + EX = 5M1.879.1Y.BB.EX

Rotating cleaning nozzle MicroSpinner 2 Series 5M2



Features:

- Hygienic design
- Suitable for high temperatures
- Made entirely of stainless steel



Scan for Video

Series 5M2

Technical data:



Maximum operating temperature
392 °F
203 °F (ATEX)



Maximum ambient temperature
482 °F
392 °F (ATEX)



Installation
Operation in every installation position



Bearing
Double ball bearing made of stainless steel 1.4404 (316L) or 2.4602 (Alloy 22)



Material
Stainless steel 1.4404 (316L) or 2.4602 (Alloy 22)



Weight
Threaded 0.15 lbs
Slip-on 0.23 lbs



Surface quality
 $Ra \leq 0.4 \mu m$
OUTSIDE



Surface quality
 $Ra \leq 0.8 \mu m$
INSIDE



Steam suitability
Conditionally suitable



Insertion diameter
1.10–1.89 in



Recommended filter
Line strainer with a mesh size of 0.1 mm/170 mesh



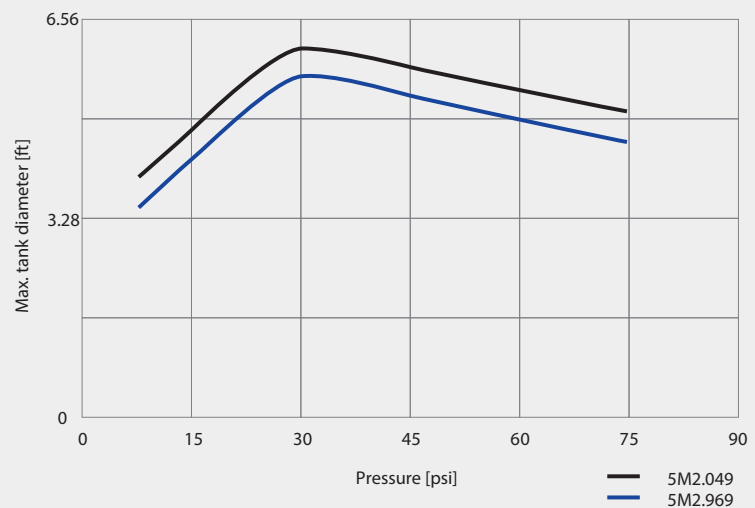
Recommended operating pressure
30 psi



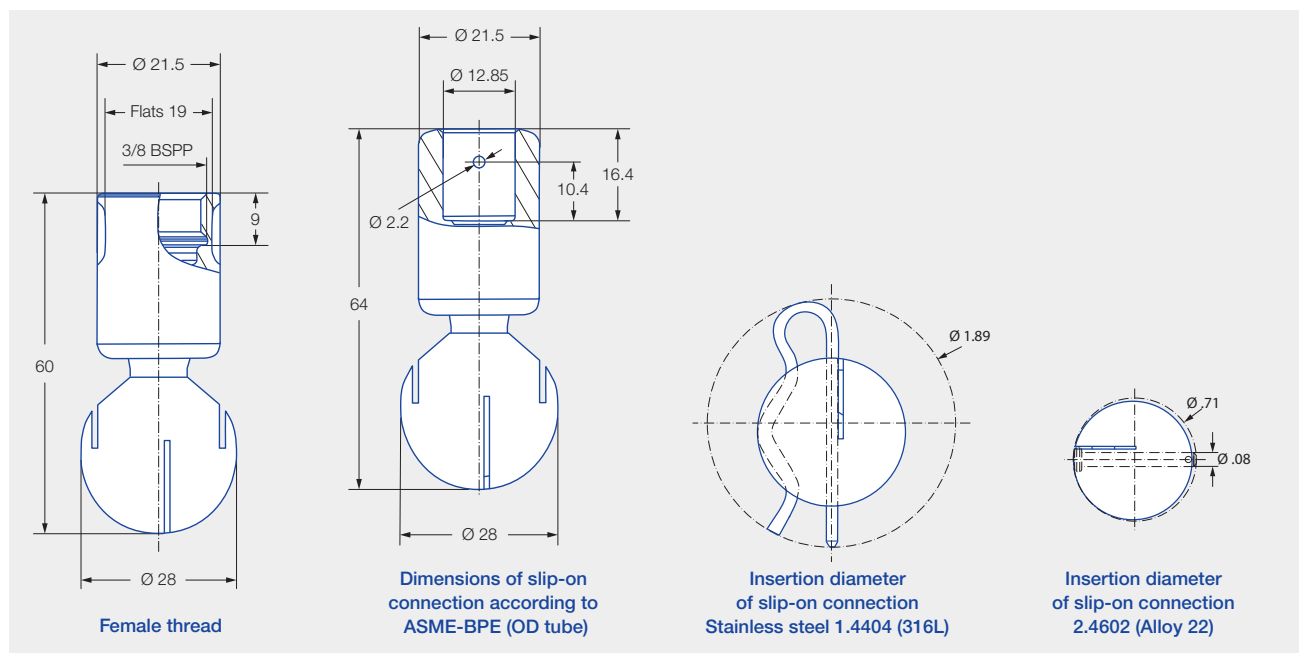
Adapter
3/8 BSP is compatible with HygienicFit






Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Spray angle	Ordering number					Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type	Mat. no.		Connection			p [psi] (p _{max} = 100 psi)				
		1Y	21								
		Stainless steel 1.4404 (316L)	2.4602 (Alloy 22)	3/8" Female NPT	1/2"-Slip-on		15	30	Liters per min. 2 bar	45	
<div>60°</div> 	5M2.952	●	●	BF	TF05	0.06	4.37	6.18	23	7.57	–
	5M2.042	●	●	BF	TF05	0.12	7.60	10.75	40	13.16	–
<div>180°</div> 	5M2.004	●	●	BF	TF05	0.04	6.08	8.60	32	10.53	6
<div>360°</div> 	5M2.969	●	●	BF	TF05	0.03	4.75	6.72	25	8.23	5
	5M2.049	●	●	BF	TF05	0.04	7.41	10.48	39	12.83	6

BSPP thread, weld-on and further slip-on versions on request.

The max. tank diameter shown above applies for the recommended operating pressure and has to be seen as a recommendation.
The cleaning result is also affected by the type of soiling.

Operating with compressed air only for short-term usage. Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

Information slip-on connection

- Pin made of stainless steel 316L included (ordering no. 05M.230.1Y.00.00.0).
- Depending on diameter of the adapter, the flow rate increase due to leakage between connecting pipe and rotating cleaning nozzle.
- Minimum insertion diameter (with mounted pin) is 1.91 in

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Material no. + Connection = Order no.
5M2.952 + 1Y + BF = 5M2.952.1Y.BF

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.

Unit group/Category/Zones:

- Ex II 1G Ex h IIB T6...T2 Ga
- Ex II 1D Ex h IIC T85 °C...T250 °C Da



Important

The code for the connection changes for the ATEX version with slip-on connection.
Ordering example for slip-on connection: 5M2.952.1Y.T1.EX

Type + Material no. + Connection + ATEX = Order no.
5M2.952 + 1Y + BF + EX = 5M2.952.1Y.BF.EX

Rotating cleaning nozzle MiniSpinner 2 Series 5M3



Features:

- Hygienic design
- Suitable for high temperatures
- Made entirely of stainless steel



Scan for Video

Series 5M3

Technical data:



Maximum operating temperature
392 °F
203 °F (ATEX)



Maximum ambient temperature
482 °F
392 °F (ATEX)



Installation
Operation in every installation position



Bearing
Double ball bearing made of stainless steel 1.4404 (316L) or 2.4602 (Alloy 22)



Material
Stainless steel 1.4404 (316L) or 2.4602 (Alloy 22)



Weight
Threaded 0.55 lbs
Slip-on 0.75 lbs



Surface quality
 $Ra \leq 0.4 \mu m$
OUTSIDE



Surface quality
 $Ra \leq 0.8 \mu m$
INSIDE



Steam suitability
Conditionally suitable



Insertion diameter
1.54–2.28 in



Recommended filter
Line strainer with a mesh size of 0.1 mm/170 mesh



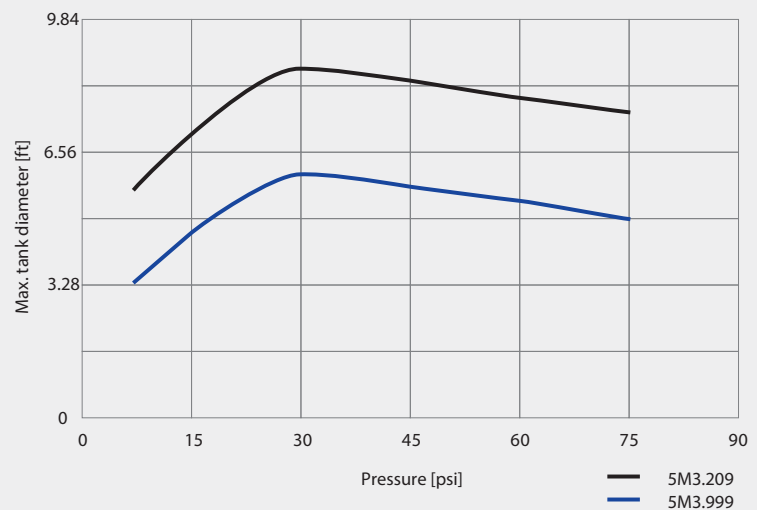
Recommended operating pressure
30 psi



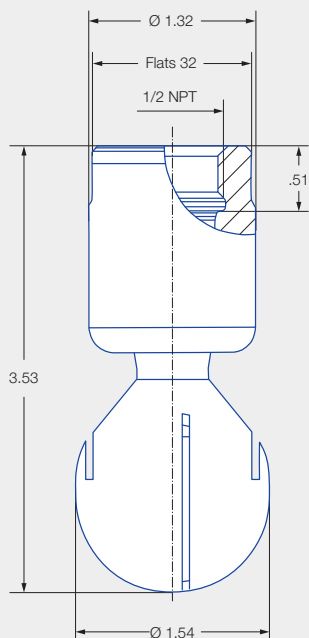
Adapter
1/2 BSPP and 3/4 BSPP are compatible with HygienicFit



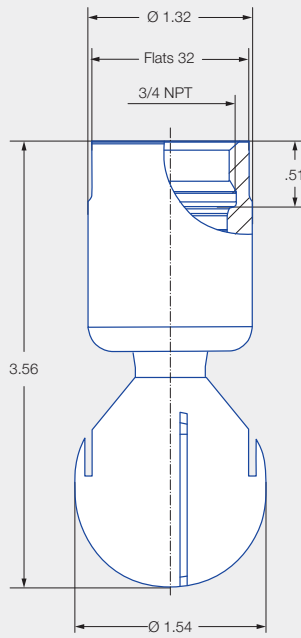
Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



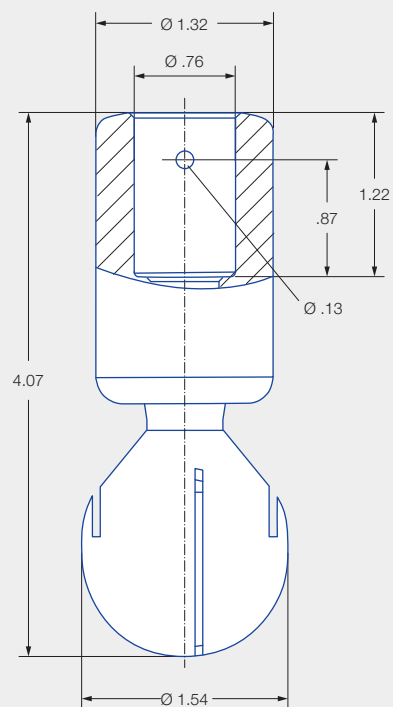
Overview of maximum tank diameter depending on pressure



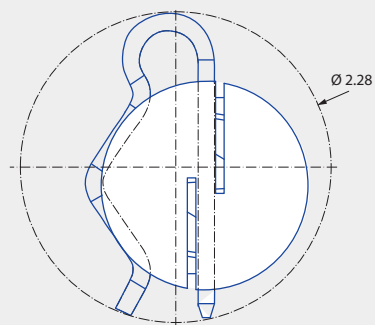
Female thread



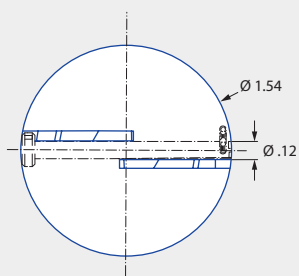
Female thread



Dimensions of
slip-on connection according
to ASME-BPE (OD tube)







Insertion diameter of
slip-on connection
stainless steel 1.4404 (316L)



Insertion diameter of
slip-on connection
2.4602 (Alloy 22)





Spray angle	Ordering number						Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type	Mat. no.		Connection				p [psi] (p _{max} = 100 psi)				
		1Y	21	1/2" Female NPT	3/4" Female NPT	3/4"- Slip-on		15	30	Liters per min. 2 bar	45	
		Stainless steel 1.4404 (316L)	2.4602 (Alloy 22)									
	5M3.122.1Y	●	●	BH		TF07	0.102	11.97	16.93	63	20.73	–
	5M3.133.1Y	●	●		BL	TF07	0.047	12.73	18.00	67	22.05	8
	5M3.134.1Y	●	●		BL	TF07	0.051	12.73	18.00	67	22.05	8
	5M3.999.1Y	●	●		BL	TF07	0.016	5.70	8.06	30	9.87	5
	5M3.089.1Y	●	●		BL	TF07	0.028	9.31	13.16	49	16.12	6
	5M3.139.1Y	●	●		BL	TF07	0.031	13.11	18.54	69	22.70	7
	5M3.209.1Y	●	●		BL	TF07	0.059	19.00	26.87	100	32.90	8

BSP thread, weld-on and further slip-on versions on request.

The max. tank diameter shown above applies for the recommended operating pressure and has to be seen as a recommendation.
The cleaning result is also affected by the type of soiling.

Operating with compressed air only for short-term usage. Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

Information slip-on connection

- Pin made of stainless steel 316L included (Ordering no. 05M.330.1Y.00.00.0).
- Depending on diameter of the adapter, the flow rate increase due to leakage between connecting pipe and rotating cleaning nozzle.
- Minimum insertion diameter (with mounted pin) is 2.32 in.

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type	+	Material no.	+	Connection	=	Order no.
5M3.122	+	1Y	+	BH	=	5M3.122.1Y.BH

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.

Unit group/Category/Zones:

- Ex II 1G Ex h IIB T6...T2 Ga
- Ex II 1D Ex h IIIC T85 °C...T250 °C Da



Important

The code for the connection changes for the ATEX version with slip-on connection.
Ordering example for slip-on connection: 5M3.122.1Y.T2.EX

Type	+	Material no.	+	Connection	+	ATEX	=	Order no.
5M3.122	+	1Y	+	BH	+	EX	=	5M3.122.1Y.BH.EX



Rotating cleaning nozzle MaxiSpinner 2 Series 5M4



Features:

- Hygienic design
- Suitable for high temperatures
- Made entirely of stainless steel



Scan for Video

Series 5M4

Technical data:



Maximum operating temperature
392 °F
203 °F (ATEX)



Maximum ambient temperature
482 °F
392 °F (ATEX)



Installation
Operation in every installation position



Bearing
Double ball bearing made of stainless steel 1.4404 (316L) or 2.4602 (Alloy 22)



Material
Stainless steel 1.4404 (316L) or 2.4602 (Alloy 22)



Weight
1 1/4" threaded 2.43 lbs
1 1/2" threaded 3.75 lbs
1 1/2" slip-on 3.3 lbs
2" slip-on 2.87 lbs



Surface quality
Ra ≤ 0.4 µm
OUTSIDE



Surface quality
Ra ≤ 0.8 µm
INSIDE



Steam suitability
Conditionally suitable



Insertion diameter
2.72 in



Recommended filter
Line strainer with a mesh size of 0.1 mm/170 mesh



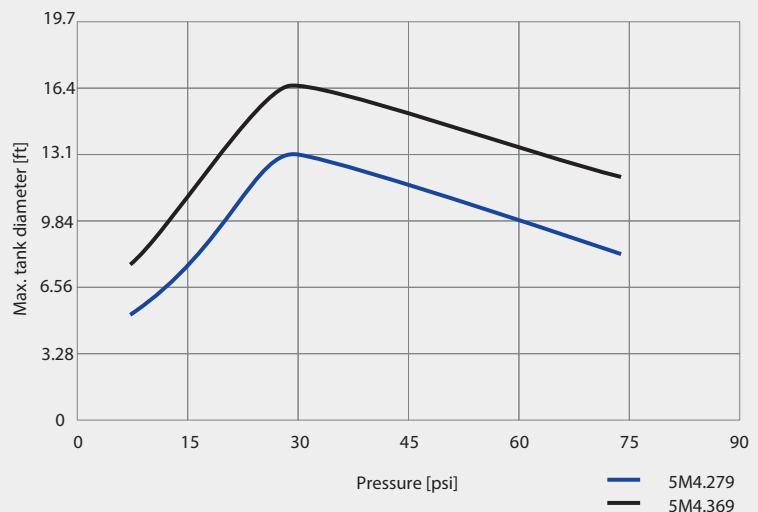
Recommended operating pressure
30 psi



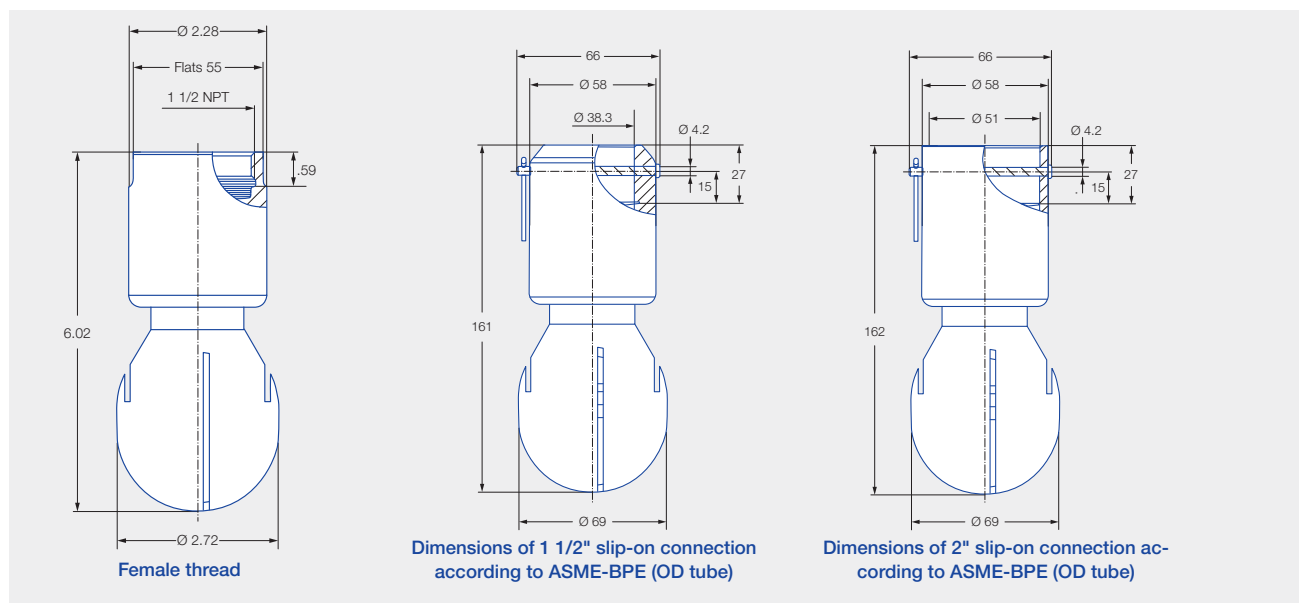
Adapter
1 1/4 BSPP and 1 1/2 BSPP are compatible with HygienicFit




Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Spray angle	Ordering number							Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]	
	Type	Mat. no.		Connection					p [psi] (p _{max} = 100 psi)*					
		1Y	21	1 1/4" Female NPT	1 1/2" Female NPT	1 1/2" Slip-on	2"- Slip-on		15	30	Liters per min. 2 bar	45		
		1.4404 (316L)	2.4602 (Alloy 22)											
	360°	5M4.279.1Y	●	●	BQ	BS	TF15	TF20	0.07	28.49	40.30	150	49.35	13
		5M4.329.1Y	●	●	BQ	BS	TF15	TF20	0.08	37.99	53.73	200	65.81	15
		5M4.369.1Y	●	●	BQ	BS	TF15	TF20	0.09	47.49	67.16	250	82.26	16

BSPP thread and weld-on versions on request.

* Please note the maximum operating pressure of 58 psi for the 2" slip-on connection.

The max. tank diameter shown above applies for the recommended operating pressure and has to be seen as a recommendation.
The cleaning result is also affected by the type of soiling

Operating with compressed air only for short-term usage. Operation above the recommended operating pressure has negative effects on the cleaning result and wear.

Information slip-on connection

- Bolt with head incl. pin made of stainless steel 316L included (Ordering no. 05M.431.1Y.00.00.0).
- Depending on diameter of the adapter, the flow rate increase due to leakage between connecting pipe and rotating cleaning nozzle.
- Minimum insertion diameter (with mounted bolt) is the same as for the threaded variants 2.72 in

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Material no. + Connection = Order no.
5M4.253 + 1Y + BQ = 5M4.253.1Y.BQ

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.

Unit group/Category/Zones:

- Ex II 1G Ex h IIB T6...T2 Ga
- Ex II 1D Ex h IIIC T85 °C...T250 °C Da

Important

The code for the connection changes for the ATEX version with slip-on connection.
Ordering example for 1 1/2" slip-on connection:
5M4.253.1Y.T5.EX

Ordering example for 2" slip-on connection: 5M4.253.1Y.T6.EX



Type + Material no. + Connection + ATEX = Order no.
5M4.253 + 1Y + AQ + EX = 5M4.253.1Y.AQ.EX

Rotating cleaning nozzle PTFE Whirly Series 573/583



Features:

- Made entirely of PTFE
- Slip-on connection conforms to 3-A
- Suitable for corrosive environments
- Suitable for very hygienic requirements (e.g. contact with food)



Scan for Video

Series 573/583

Technical data:



Maximum operating temperature
203 °F



Maximum ambient temperature
392 °F



Installation
Operation in every installation position



Bearing
Slide bearing made of PTFE



Material
PTFE



Weight
3/4" slip-on 0.4 lbs
1" slip-on 1.98 lbs
3/4" slip-on 0.4 lbs
1" slip-on 1.98 lbs



Surface quality
 $Ra \leq 0.8 \mu m$
OUTSIDE



Surface quality
 $Ra \leq 0.8 \mu m$
INSIDE



Steam suitability
Not suitable



Insertion diameter
1.93–3.09 in



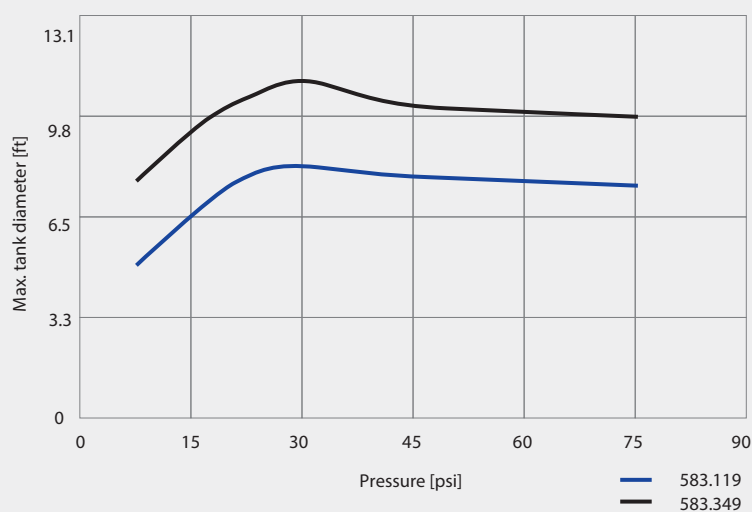
Recommended filter
Line strainer with a mesh size of 0.3 mm/50 mesh



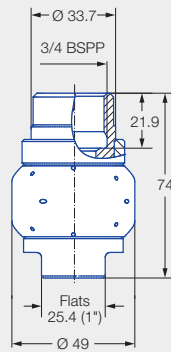
Recommended operating pressure
30 psi



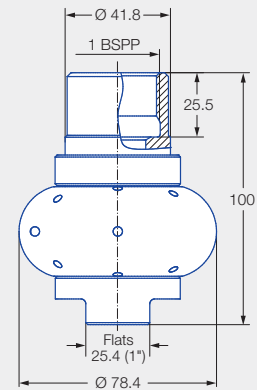
Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



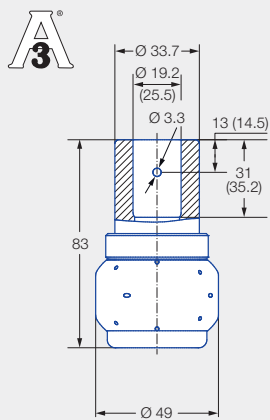
Overview of maximum tank diameter depending on pressure



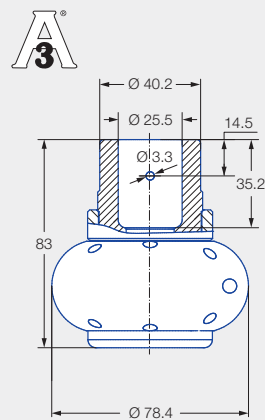
Female thread
3/4 NPT



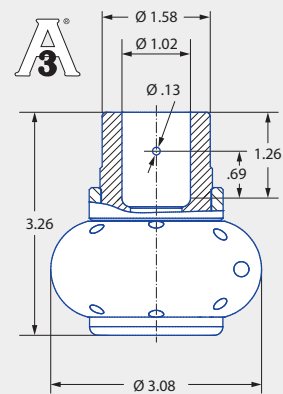
Female thread
1 NPT



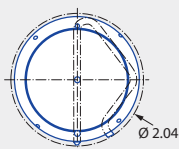
3/4" slip-on connection
(3-A-compliant)
Dimensions of slip-on connection
according to ASME-BPE (OD tube)



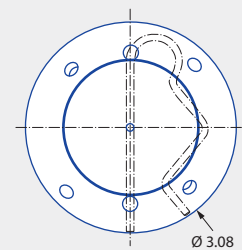
1" slip-on connection pin 1
(3-A-compliant)
Dimensions of slip-on connection
according to ASME-BPE (OD tube)



1" slip-on connection pin 2
(3-A-compliant)
Dimensions of slip-on connection
according to ASME-BPE (OD tube)






Insertion diameter of
slip-on connection according
to ASME-BPE (OD tube)



Insertion diameter of
slip-on connection according
to ASME-BPE (OD tube)





Spray angle	Ordering number					Narrowest free cross section Ø [in]	V̇ water [gal/min]				Pin	Max. tank diameter [ft]
	Type	Connection					p [psi] (p _{max} = 85 psi)					
		3/4" NPT	1" NPT	3/4" Slip-on	1" Slip-on							
							15	30	Liters per min. 2 bar	45		
180°	583.114.55	BL		TF07*		.083	12.73	18.00	67	22.05	1	8
	583.264.55	BL		TF07*		.129	27.55	38.95	145	47.71	1	9
	583.344.55		BN			.279	42.74	60.45	225	74.03	2	10
180°	573.114.55	BL		TF07*		.083	12.73	18.00	67	22.05	1	8
	573.264.55	BL		TF07*		.129	27.55	38.95	145	47.71	1	9
	573.344.55		BN			.232	42.74	60.45	225	74.03	2	10
<div>270°</div> <div></div>	583.116.55	BL		TF07*		0.09	12.73	18.00	67	22.05	1	8
	583.266.55	BL		TF07*		.133	27.55	38.95	145	47.71	1	9
	583.346.55		BN		TF10*	.232	42.74	60.45	225	74.03	2	10
<div>270°</div> <div></div>	573.116.55	BL		TF07*		0.09	12.73	18.00	67	22.05	1	8
	573.226.55	BL		TF07*		.133	27.55	38.95	145	47.71	1	9
	573.346.55		BN		TF10*	.232	42.74	60.45	225	74.03	2	10
<div>360°</div> <div></div>	583.119.55	BL		TF07*	TF10*	0.07	11.02	15.58	58	19.08	1	8
	583.209.55	BL		TF07*	TF10*	0.14	19.00	26.87	100	32.90	1	8
	583.269.55	BL		TF07*		0.19	27.55	38.95	145	47.71	1	9
	583.279.55		BN		TF10*	0.15	28.49	40.30	150	49.35	2	10
	583.349.55		BN		TF10*	0.22	42.74	60.45	225	74.03	2	10

BSPP thread available on request.

* Complies with and is authorized to use with 

The maximum tank diameter applies to the recommended operating pressure and is meant as a recommendation only.
The cleaning result is also affected by the type of soiling.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Information about slip-on connections

- Pin made of stainless steel 316L supplied (Ordering no. Pin 1: 095.013.17.06.60, Pin 2: 095.013.17.06.61).
- Depending on the diameter of the adapter, the flow rate can increase due to a leakage between the adapter and the rotating cleaning nozzle.

Ordering	Type	+	Connection	=	Order no.
example:	583.116.55	+	BL	=	583.116.55.BL





CLEANING EFFICIENCY CLASS 3 LIGHT TO MEDIUM SOILING

Type	Rotating cleaner, free-spinning
Cleaning effect	<div><div></div></div>
Drive	By the medium
Typical soiling	More viscous substances such as chocolate sauce
Nozzle design	Special flat fan geometry with direct impact on the entire tank surface



Whirly2

Rotating cleaning nozzle HygienicWhirly Series 594/595



Features:

- Cleaning with highly effective flat jets
- Good cleaning effect even at low pressure
- Suitable for the application of foam



Scan for Video

Series 594/595

Technical data:



Maximum operating temperature
302 °F



Maximum ambient temperature
302 °F



Installation
Operation in every installation position



Bearing
Slide bearing made of PEEK



Material
Stainless steel 1.4404 (316L), PEEK, version with slip-on connection: O-ring made of EPDM



Weight
3/8" 0.21 lbs
3/4" 0.64 lbs



Surface quality
 $Ra \leq 0.8 \mu m$
OUTSIDE



Surface quality
 $Ra \leq 0.8 \mu m$
INSIDE



Steam suitability
Suitable



Insertion diameter
1.24–1.89 in



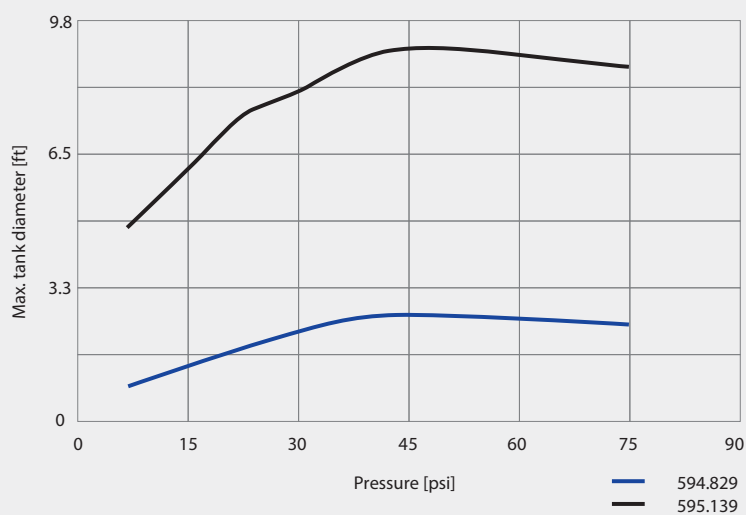
Recommended filter
Line strainer with a mesh size of 0.3 mm/50 mesh



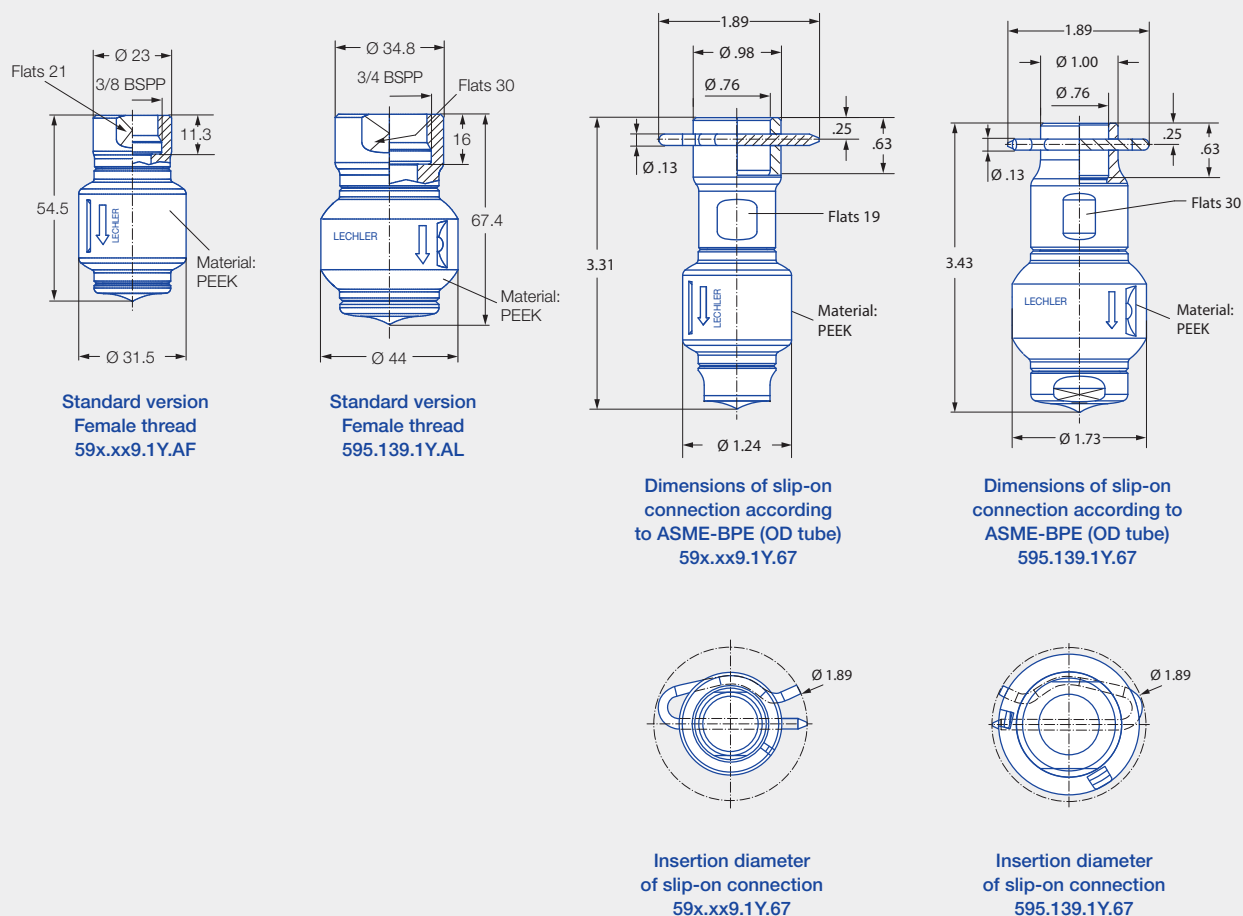
Recommended operating pressure
45 psi




Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Spray angle	Ordering number				Narrowest free cross section Ø [in]	V̇ water [gal/min]						Max. tank diameter [ft]
	Type	Connection				p [psi] (p _{max} = 75 psi)						
		3/8" Female BSPP	3/4" Female BSPP	3/4" slip-on		7	15	30	45	Liters per min. 3 bar	75	
<div>360°</div> 	594.829.1Y	AF		67	0.07	1.48	2.17	3.07	3.76	14	4.86	2
	594.879.1Y	AF		67	0.10	1.91	2.79	3.95	4.84	18	6.24	4
	595.009.1Y	AF		67	0.16	4.13	6.05	8.55	10.48	39	13.53	5
	595.049.1Y	AF		67	0.17	5.19	7.60	10.75	13.16	49	17.00	6
	595.139.1Y		AL	67	2.00	8.69	12.72	17.99	22.03	82	28.44	9

NPT thread available on request.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Information about slip-on connections

- Pin made of stainless steel 316L supplied (Ordering no.: 095.022.1Y.50.94.E).
- Depending on the diameter of the adapter, the flow rate can increase due to a leakage between the adapter and the rotating cleaning nozzle.

Ordering example: 594.829.1Y + Connection = AF = Order no. 594.829.1Y.AF

Rotating cleaning nozzle Whirly 2 Series 5W9



Features:

- Popular hygienic design
- Cleaning with effective flat fan jets
- Flexible connection options
- Available with many different flow rates and spray angles



Scan for Video

Series 5W9

Technical data:



Maximum operating temperature
302 °F
203 °F (ATEX)



Maximum ambient temperature
392 °F
284 °F (ATEX)



Installation
Operation in every installation position



Bearing
Double ball bearing made of stainless steel



Material
Stainless steel 1.4404 (316L), PEEK



Weight
3/4" threaded 0.66 lbs
3/4" slip-on 0.88 lbs
1" slip-on 1.10 lbs
1 1/2" slip-on 2.05 lbs



Surface quality
 $Ra \leq 0.4 \mu m$
OUTSIDE



Surface quality
 $Ra \leq 0.8 \mu m$
INSIDE



Steam suitability
Not suitable



Insertion diameter
2.74 in.



Recommended filter
Line strainer with a mesh size of 0.1 mm/170 mesh



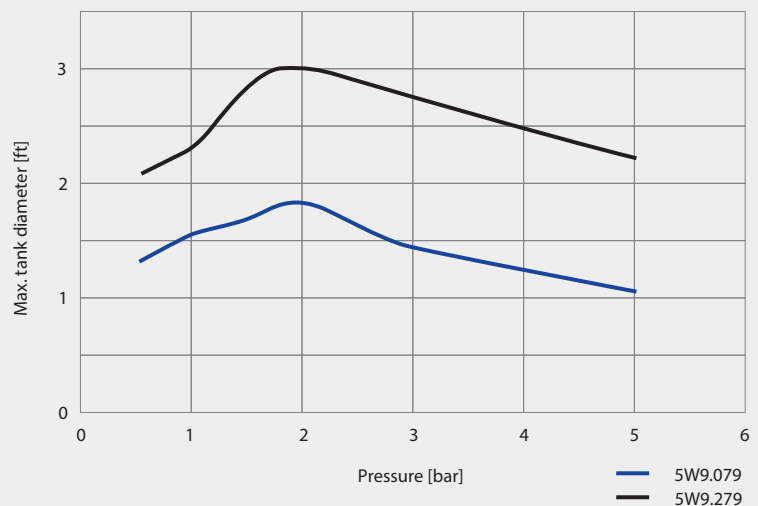
Recommended operating pressure
30 psi



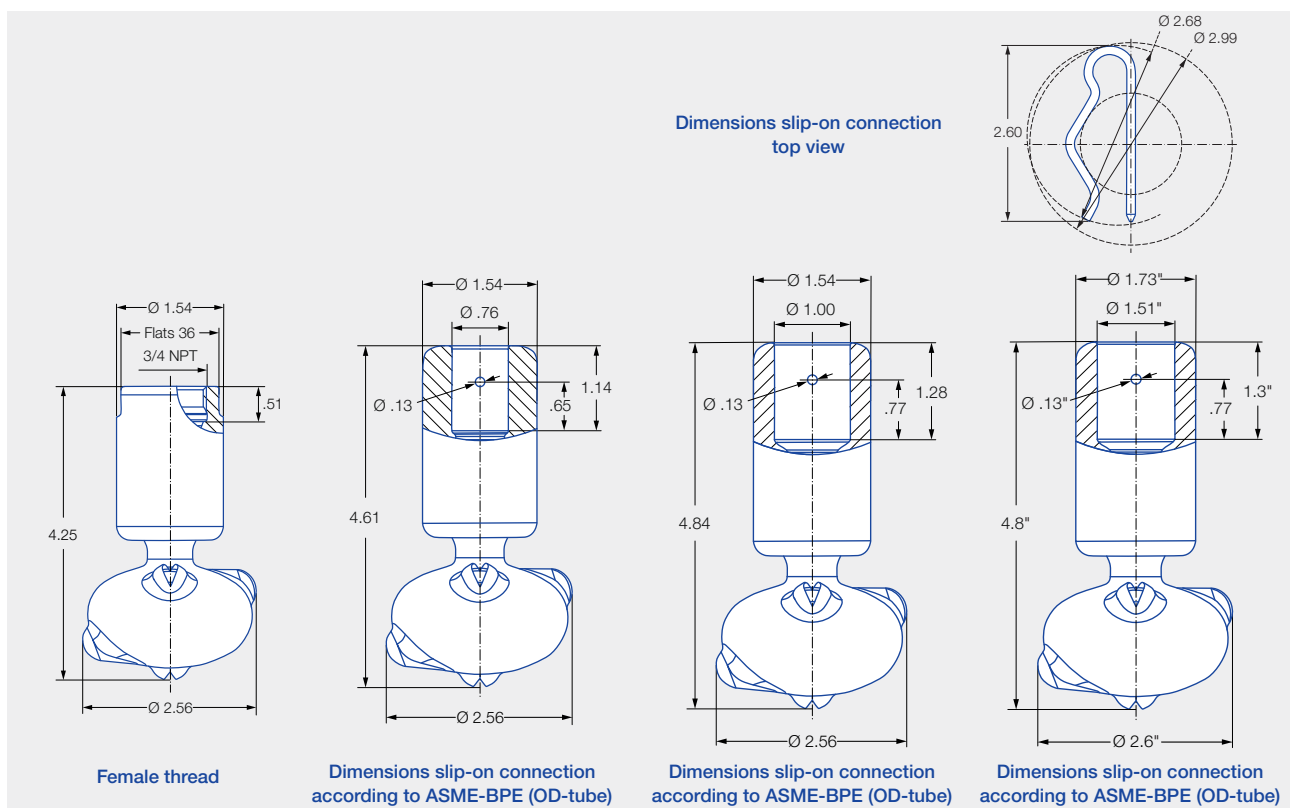
Adapter
3/4 BSP is compatible with HygienicFit






Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Spray angle	Ordering number					Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type	Connection					p [psi] (p _{max} = 87 psi)				
		3/4" Female NPT	3/4" Slip-on	1" Slip-on	1.5" Slip-on						
							15	30	Liters per min. 2 bar	45	
<div>270°</div> 	5W9.075.1Y	BL	TF07	TF10	TF15	0.08	9.12	12.90	48	15.79	6
	5W9.145.1Y	BL	TF07	TF10	TF15	0.11	13.49	19.07	71	23.36	7
	5W9.195.1Y	BL	TF07	TF10	TF15	0.13	18.43	26.06	97	31.92	8
<div>270°</div> 	5W9.076.1Y	BL	TF07	TF10	TF15	0.08	9.12	12.90	48	15.79	6
	5W9.106.1Y	BL	TF07	TF10	TF15	0.10	11.02	15.58	58	19.08	7
	5W9.196.1Y	BL	TF07	TF10	TF15	0.13	18.43	26.06	97	31.92	8
<div>360°</div> 	5W9.079.1Y	BL	TF07	TF10	TF15	0.06	9.12	12.90	48	15.79	6
	5W9.149.1Y	BL	TF07	TF10	TF15	0.09	13.49	19.07	71	23.36	7
	5W9.199.1Y	BL	TF07	TF10	TF15	0.12	18.43	26.06	97	31.92	8
	5W9.279.1Y	BL	TF07	TF10	TF15	0.14	27.55	38.95	145	47.71	10

BSPP thread available on request.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Information about slip-on connections

- Pin made of stainless steel 316L supplied (Ordering no.: 095.013.1Y.06.72.0).
- Depending on the diameter of the adapter, the flow rate can increase due to a leakage between the adapter and the rotating cleaning nozzle.
- Minimum insertion diameter (with mounted pin) is 2.68 in.

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Connection = Order no.
5W9.075.1Y + BL = 5W9.075.1Y.BL

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.

Unit group/Category/Zones:

- Ex II 1G Ex h IIB T6...T3 Ga
- Ex II 1D Ex h IIIC T85 °C...T170 °C Da

Important

The code for the connection changes for the ATEX version with slip-on connection.

Ordering example for 3/4" slip-on connection:

5W9.075.1Y.T2.EX

Ordering example for 1" slip-on connection: 5W9.075.1Y.T3.EX



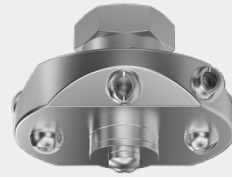
Type + Connection + ATEX = Order no.
5W9.075.1Y + BL + EX = 5W9.075.1Y.BL.EX

Rotating cleaning nozzle Gyro Series 577



Features:

- Cleaning with powerful nozzle inserts
- Suitable for very large tanks
- Available with a wide range of flow rates
- Non clogging and large free cross sections



Scan for Video

Series 577

Technical data:



Maximum operating temperature
203 °F



Maximum ambient temperature
392 °F



Installation
Vertically downwards



Bearing
Slide bearing made of PTFE



Material
Stainless steel 1.4404 (316L), PTFE



Weight
1" 1.62 lbs
2" 4.19 lbs



Surface quality
 $Ra \leq 0.8 \mu m$
OUTSIDE



Surface quality
 $Ra \leq 4.0 \mu m$
INSIDE



Steam suitability
Conditionally suitable



Insertion diameter
4.65–6.14 in



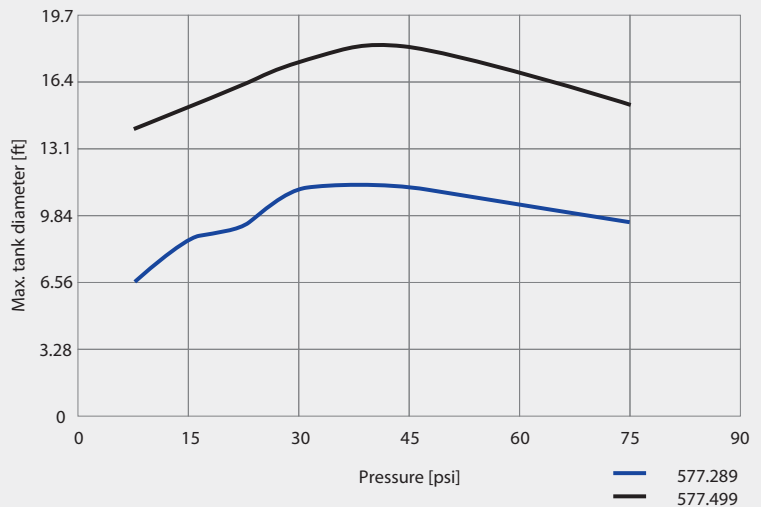
Recommended filter
Line strainer with a mesh size of 0.3 mm/50 mesh



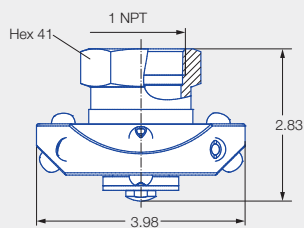
Recommended operating pressure
45 psi



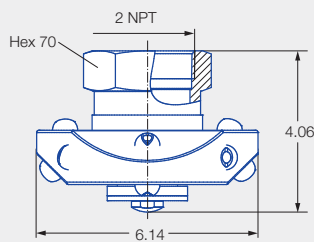
Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



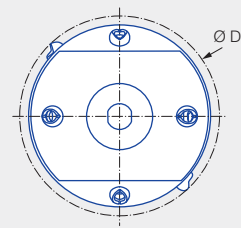
Overview of maximum tank diameter depending on pressure




Female thread



Female thread



Insertion diameter

Spray angle	Ordering number			V̇ water [gal/min]					Max. tank diameter [ft]
	Type	Connection		p [psi] (p _{max} = 75 psi)					
		1" Female NPT	2" Female NPT						
				15	30	45	Liters per min. 3 bar	75	
360° 	577.289.1Y	BN		31.02	43.87	53.73	200	69.37	11
	577.369.1Y	BN		49.01	69.32	84.89	316	109.60	13
	577.409.1Y		BW	61.11	86.43	105.85	394	136.65	14
	577.439.1Y		BW	73.37	103.75	127.07	473	164.05	15
	577.499.1Y		BW	102.22	144.55	177.04	659	228.56	18

BSPP thread available on request.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Contents of Gyro rebuild kit



The PTFE bearings can be replaced easily to extend the life of the unit. A rebuild kit contains: Bearing sleeves and complete instructions.

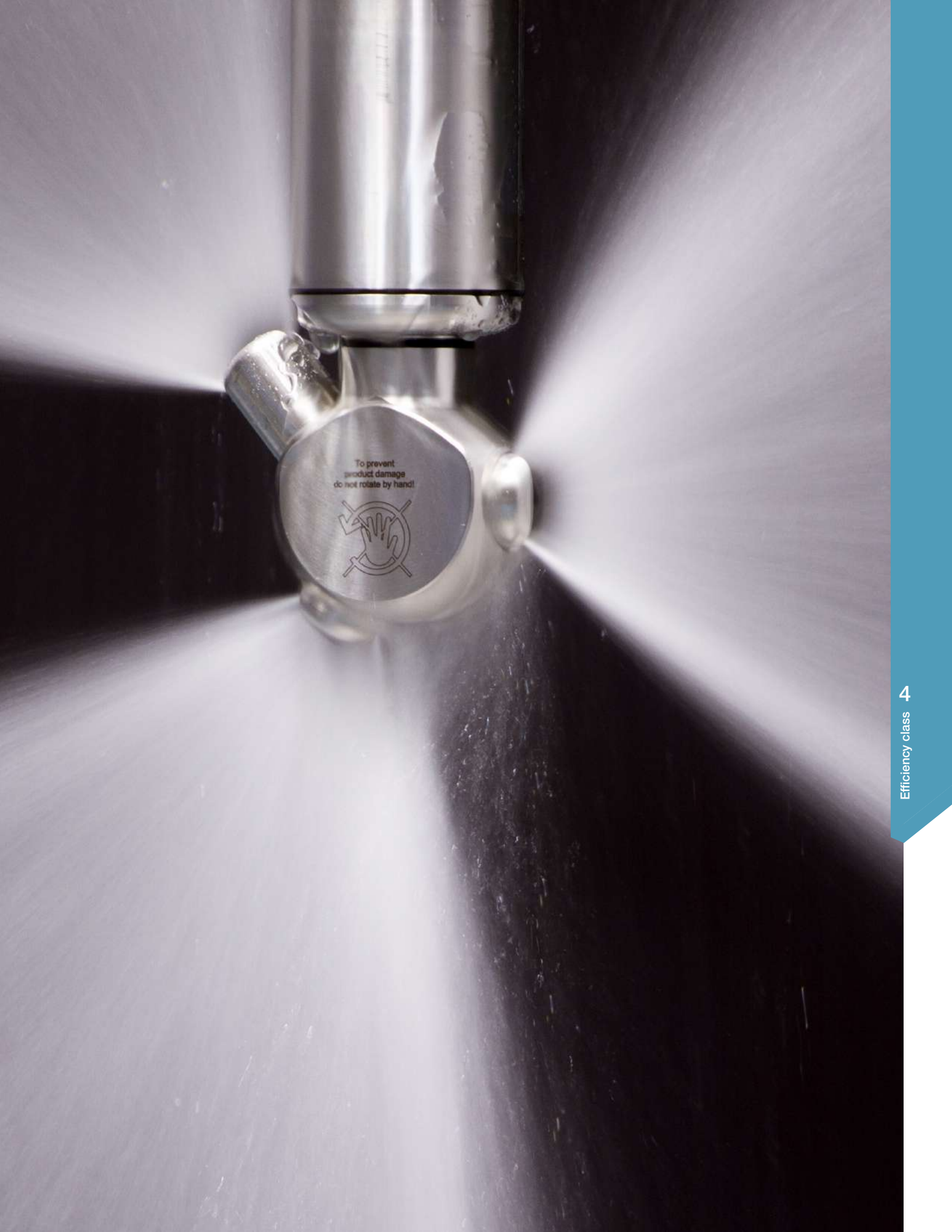
Size	Product code
1"	057.701.55.01
2"	057.702.55.01

Ordering Type + Connection = Order no.
example: 577.283.1Y + BN = 577.283.1Y.BN



CLEANING EFFICIENCY CLASS 4 MEDIUM TO HEAVY SOILING

Type	Rotating cleaner, controlled rotation
Cleaning effect	<div><div></div></div>
Drive	By the medium, drive unit with turbine and gear unit
Typical soiling	Medium soiling such as high-viscosity creams
Nozzle design	Special flat fan nozzle inserts with direct impact on the entire tank surface



To prevent
product damage
do not rotate by hand!



Rotating cleaning nozzle

XactClean HP 2

Series 5S6/5S7



Features:

- Flat fan nozzle with high impact
- Uniform cleaning
- High efficiency due to controlled rotation
- Suitable for use with steam



Scan for Video

Series 5S6/5S7

Technical data:



Maximum operating temperature
302 °F



Maximum ambient temperature
302 °F



Installation
Operation in every installation position



Bearing
Double ball bearing



Material
Stainless steel 1.4404 (316L), PEEK, EPDM



Weight
1.43 lbs - 1.98 lbs



Surface quality
 $Ra \leq 0.8 \mu m$



Surface quality
 $Ra \leq 1.6 \mu m$



Steam suitability
Suitable



Insertion diameter
3.19–5.51 in



Recommended filter
Line strainer with a mesh size of 0.3 mm/50 mesh



Recommended operating pressure
45 psi



Rotation monitoring
Sensor-compatible, information: see pages 96–97



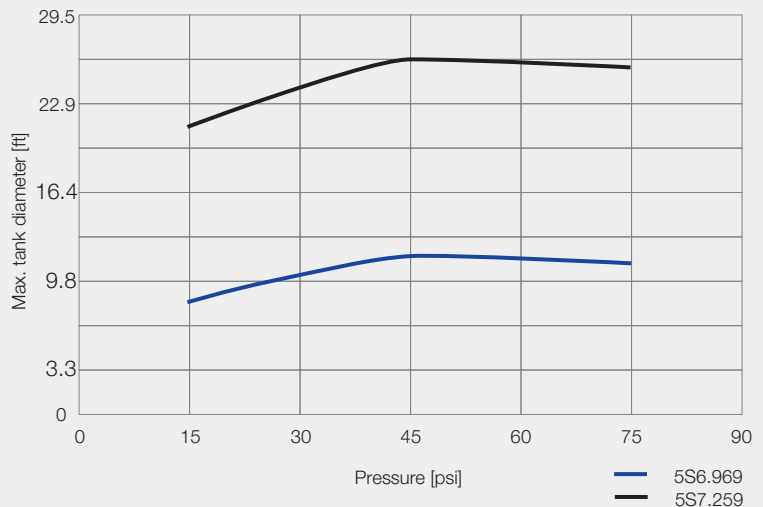
Maintainable



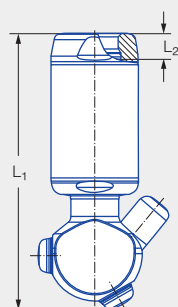
Adapter
3/8 BSPP, 1/2 BSPP, 3/4 BSPP and 1 BSPP are compatible with HygienicFit



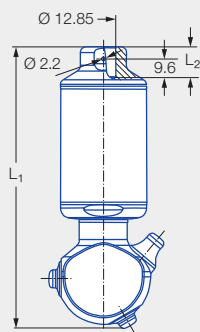
Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



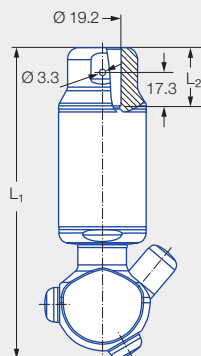
Overview of maximum tank diameter depending on pressure



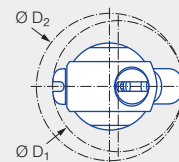
Female thread



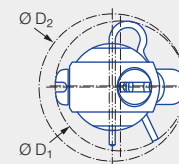
Dimensions of
1/2" slip-on connection
according to
ASME-BPE (OD tube)



Dimensions of
3/4" slip-on connection
according to
ASME-BPE (OD tube)




Insertion diameter D_1
and interference circle diameter D_2 of
the threaded connection





Insertion diameter D_1
and interference circle diameter D_2
of the slip-on connection

Connection		Dimensions [in]			
		L ₁	L ₂	Insertion diameter D ₁	Interference circle diameter D ₂
BF	3/8 NPT	5.55	0.35	1.97–2.60	1.97–2.64
BH	1/2 NPT	5.63	0.51	1.97–2.91	1.97–2.99
BL	3/4 NPT	5.63	0.52	1.97–3.11	1.97–3.19
BN	1 NPT	5.51	0.65	2.01–3.11	2.09–3.15
TF05	1/2" slip-on connection	5.91	0.63	2.05–2.60	1.97–2.64
TF07	3/4" slip-on connection	6.30	1.18	2.60–3.11	1.97–3.19

Spray angle	Type	Order number						Narrowest cross- section Ø [in]	V̇ water [gal/min]					Max. tank diameter [ft]
		Connection							p [psi]					
		3/8" Female NPT	1/2" Female NPT	3/4" Female NPT	1" Female NPT	1/2" slip-on	3/4" slip-on		30	45	Liters per min. 3 bar	75	145	
	5S6.963.1Y	BF	BH			TF05		0.07	6.80	8.33	31	10.75	14.95	11
	5S7.043.1Y		BH				TF07	0.08	10.97	13.43	50	17.34	24.11	13
	5S7.113.1Y		BH	BL			TF07	0.08	16.01	19.61	73	25.32	35.20	19
	5S7.183.1Y			BL			TF07	0.08	23.91	29.28	109	37.80	52.56	23
	5S7.223.1Y			BL			TF07	0.08	29.83	36.54	136	47.17	65.59	24
	5S7.253.1Y			BL	BN		TF07	0.08	36.19	44.33	165	57.23	79.57	26
	5S6.964.1Y	BF	BH			TF05		0.07	6.80	8.33	31	10.75	14.95	11
	5S7.044.1Y		BH				TF07	0.08	10.97	13.43	50	17.34	24.11	13
	5S7.114.1Y		BH	BL			TF07	0.08	16.01	19.61	73	25.32	35.20	19
	5S7.184.1Y			BL			TF07	0.08	23.91	29.28	109	37.80	52.56	23
	5S7.224.1Y			BL			TF07	0.08	29.83	36.54	136	47.17	65.59	24
	5S7.254.1Y			BL	BN		TF07	0.08	36.19	44.33	165	57.23	79.57	26
	5S6.965.1Y	BF	BH			TF05		0.07	6.80	8.33	31	10.75	14.95	11
	5S7.045.1Y		BH				TF07	0.08	10.97	13.43	50	17.34	24.11	13
	5S7.115.1Y		BH	BL			TF07	0.08	16.01	19.61	73	25.32	35.20	19
	5S7.185.1Y			BL			TF07	0.08	23.91	29.28	109	37.80	52.56	23
	5S7.225.1Y			BL			TF07	0.08	29.83	36.54	136	47.17	65.59	24
	5S7.255.1Y			BL	BN		TF07	0.08	36.19	44.33	165	57.23	79.57	26





Spray angle	Order number							Narrowest cross- section Ø [in]	V̇ water [gal/min]					Max. tank diameter [ft]
	Type	Connection							p [psi]					
		3/8" Female NPT	1/2" Female NPT	3/4" Female NPT	1" Female NPT	1/2" slip-on	3/4" slip-on		30	45	Liters per min. 3 bar	75	145	
<div>270°</div> 	5S6.966.1Y	BF	BH			TF05		0.07	6.80	8.33	31	10.75	14.95	11
	5S7.046.1Y		BH				TF07	0.08	10.97	13.43	50	17.34	24.11	13
	5S7.116.1Y		BH	BL			TF07	0.08	16.01	19.61	73	25.32	35.20	19
	5S7.186.1Y			BL			TF07	0.08	23.91	29.28	109	37.80	52.56	23
	5S7.226.1Y			BL			TF07	0.08	29.83	36.54	136	47.17	65.59	24
	5S7.256.1Y			BL	BN		TF07	0.08	36.19	44.33	165	57.23	79.57	26
<div>360°</div> 	5S6.969.1Y	BF	BH			TF05		0.06	6.80	8.33	31	10.75	14.95	11
	5S7.049.1Y		BH				TF07	0.08	10.97	13.43	50	17.34	24.11	13
	5S7.119.1Y		BH	BL			TF07	0.08	16.01	19.61	73	25.32	35.20	19
	5S7.189.1Y			BL			TF07	0.08	23.91	29.28	109	37.80	52.56	23
	5S7.229.1Y			BL			TF07	0.08	29.83	36.54	136	47.17	65.59	24
	5S7.259.1Y			BL	BN		TF07	0.08	36.19	44.33	165	57.23	79.57	26

BSPP thread available on request.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Information about slip-on connections

- Pin made of stainless steel 316L supplied (Ordering no.: 095.013.1Y.06.45).
- Depending on the diameter of the adapter, the flow rate can increase due to a leakage between the adapter and the rotating cleaning nozzle.

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Connection = Order no.
5S6.965.1Y + BF = 5S6.965.1Y.BF

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.

Unit group/Category/Zones:

- Ex II 1G Ex h IIB T6...T3 Ga
- Ex II 1D Ex h IIC T85 °C...T190 °C Da

Important

The code for the connection changes for the ATEX version with slip-on connection.
Ordering example for 1/2" slip-on connection:
5S6.963.1Y.T1.EX
Ordering example for 3/4" slip-on connection:
5S7.043.1Y.T2.EX



Type + Connection + ATEX = Order no.
5S6.965.1Y + BF + EX = 5S6.965.1Y.BF.EX



Rotating cleaning nozzle

XactClean HP+

Series 5S5



Features:

- High impact and uniform cleaning due to specially developed flat fan nozzles
- Effective cleaning of larger tanks due to higher flow rates
- High dependability and operational reliability due to robust drive unit
- Compatible with Lechler rotation monitoring sensor



Scan for Video

Series 5S5

Technical data:



Maximum operating temperature
302 °F



Maximum ambient temperature
302 °F



Installation
Operation in every installation position



Bearing
Double ball bearing



Material
Stainless steel 1.4404 (316L), stainless steel 1.4401 (316), PEEK, EPDM



Weight
1" 4.05 lbs
1 1/4" 3.97 lbs
1 1/2" 3.58 lbs
1 1/2" slip-on 3.97 lbs



Surface quality Outside
 $Ra \leq 0.8 \mu m$



Surface quality Inside
 $Ra \leq 1.6 \mu m$



Steam suitability
Suitable



Insertion diameter
3.19–5.51 in



Recommended filter
Line strainer with a mesh size of 0.3 mm/50 mesh



Recommended operating pressure
45 psi



Adapter
1 BSPP, 1 1/4 BSPP and 1 1/2 BSPP are compatible with HygienicFit



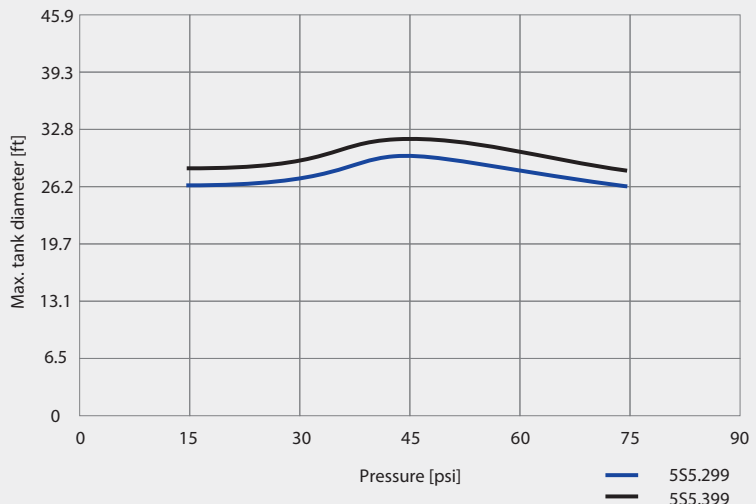
Rotation monitoring
Sensor-compatible, information: see pages 96–97



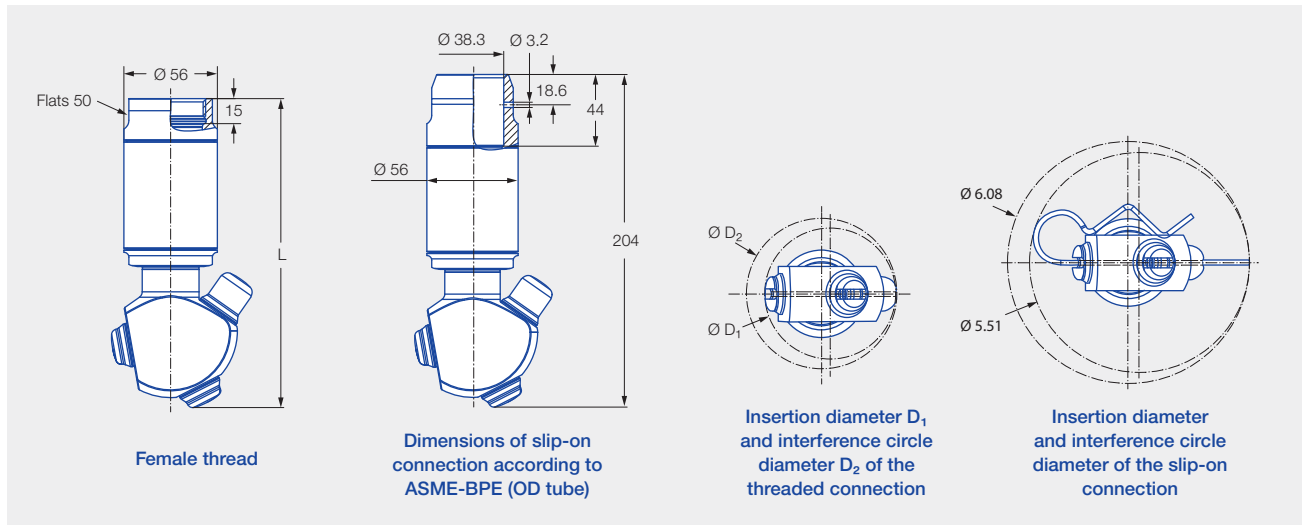
Maintainable








Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



Overview of maximum tank diameter depending on pressure



Connection		Dimensions [in]		
		L	Insertion diameter D_1	Interference circle diameter D_2
BN	1 NPT	7.28	3.19–3.62	3.23–3.86
BQ	1 1/4 NPT	7.28	3.19–3.62	3.23–3.86
BS	1 1/2 NPT	7.36	3.19–3.62	3.23–3.86

Spray angle	Ordering number					Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type	Connection					p [psi] (p _{max} = 145 psi)				
		1" Female NPT	1 1/4" Female NPT	1 1/2" Female NPT	1 1/2"- Slip-on		30	45	Liters per min. 3 bar	75	
	5S5.293.1Y	BN			TF15	0.12	44.31	54.27	202	70.06	29
	5S5.323.1Y	BN	BQ		TF15	0.12	53.74	65.82	245	84.97	30
	5S5.363.1Y		BQ	BS	TF15	0.12	67.12	82.21	306	106.13	31
	5S5.294.1Y	BN			TF15	0.12	44.31	54.27	202	70.06	29
	5S5.324.1Y	BN	BQ		TF15	0.12	53.74	65.82	245	84.97	30
	5S5.364.1Y		BQ	BS	TF15	0.12	67.12	82.21	306	106.13	31
	5S5.295.1Y	BN			TF15	0.12	44.31	54.27	202	70.06	29
	5S5.325.1Y	BN	BQ		TF15	0.12	53.74	65.82	245	84.97	30
	5S5.365.1Y		BQ	BS	TF15	0.12	67.12	82.21	306	106.13	31
	5S5.296.1Y	BN			TF15	0.12	44.31	54.27	202	70.06	29
	5S5.326.1Y	BN	BQ		TF15	0.12	53.74	65.82	245	84.97	30
	5S5.366.1Y		BQ	BS	TF15	0.12	67.12	82.21	306	106.13	31
	5S5.299.1Y	BN			TF15	0.12	44.31	54.27	202	70.06	29
	5S5.329.1Y	BN	BQ		TF15	0.12	53.74	65.82	245	84.97	30
	5S5.369.1Y		BQ	BS	TF15	0.12	67.12	82.21	306	106.13	31
	5S5.399.1Y		BQ	BS	TF15	0.12	80.50	98.60	367	127.29	31

BSPP thread available on request.

Compressed air should be used for dry blowing for a short time only. Operation above the recommended operating pressure has a negative impact on the cleaning result and wear.

Information about slip-on connections

- Pin made of stainless steel 316L supplied (Ordering no.: 095.013.1Y.06.45).
- Depending on the diameter of the adapter, the flow rate can increase due to a leakage between the adapter and the rotating cleaning nozzle.

Ordering Type + Connection = Order no.
example: 5S5.293.1Y + BN = 5S5.293.1Y.BN

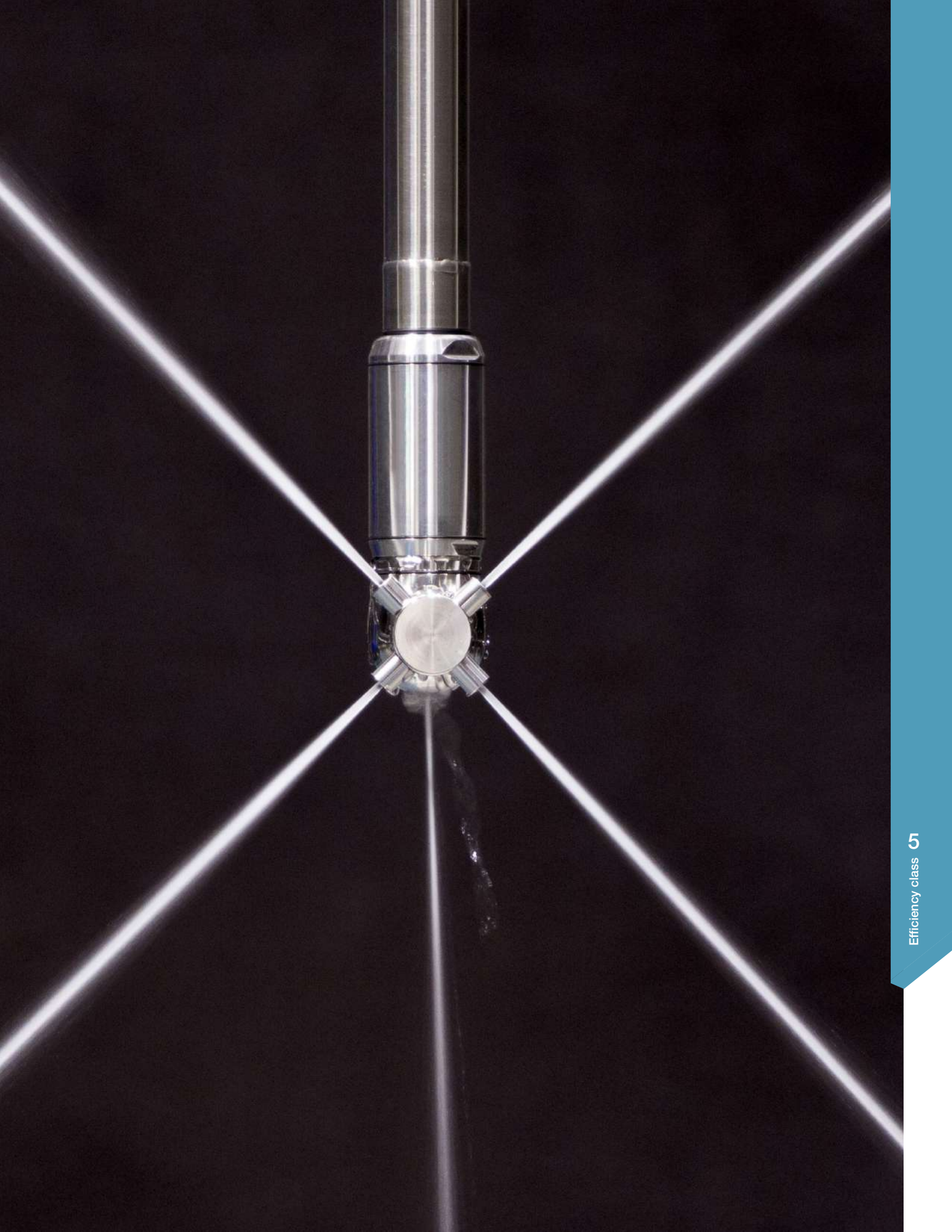




CLEANING EFFICIENCY CLASS 5

PERSISTENT SOILING

Type	High impact tank cleaning machine, controlled rotation about two axes
Cleaning effect	<div><div></div></div>
Drive	By the medium, drive unit with turbine and gear unit
Typical soiling	Persistent soiling such as make-up
Nozzle design	Solid stream nozzles with controlled rotation about two axes, direct impact on the entire tank surface during a cleaning cycle



High impact tank cleaning machine

MeshClean

Series 5T2/5T3



Features:

- High degree of effectiveness due to particularly powerful solid stream nozzles
- Suitable for smaller tanks with stubborn dirt
- Active self-cleaning due to engineered nozzle design
- Low maintenance



Scan for Video

Series 5T2/5T3

Technical data:



Maximum operating temperature
302 °F
302 °F (ATEX)



Maximum ambient temperature
302 °F
302 °F (ATEX)



Installation
Operation in every installation position



Bearing
Ball bearing



Material
Stainless steel 1.4404
(316L), PTFE, PEEK, EPDM



Weight
2.2 lbs



Surface quality
 $Ra \leq 0.8 \mu m$



Surface quality
 $Ra \leq 1.6 \mu m$



Steam suitability
Suitable



Insertion diameter
2.68–3.23 in



Recommended filter
Line strainer with a mesh size of 0.2 mm/80 mesh



Recommended operating pressure
75 psi



Adapter
3/4 BSPF is compatible with HygienicFit



Rotation monitoring
Sensor-compatible, information: see pages 96–97



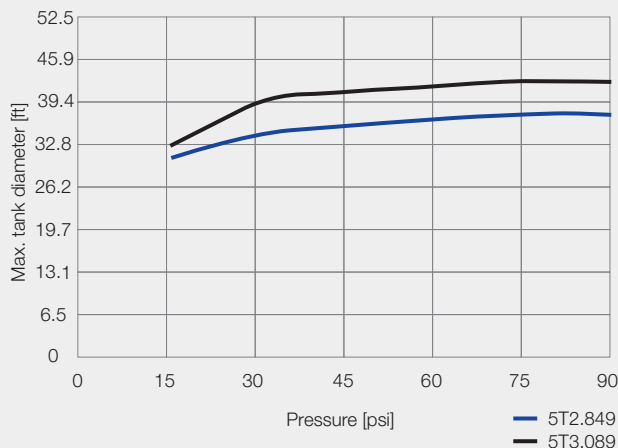
Maintainable



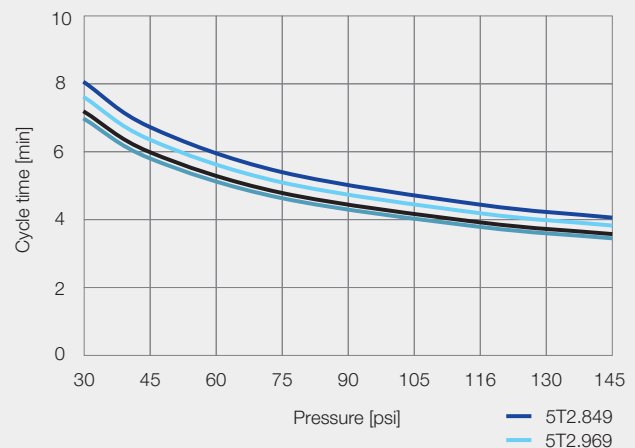
Max. tank diameter
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



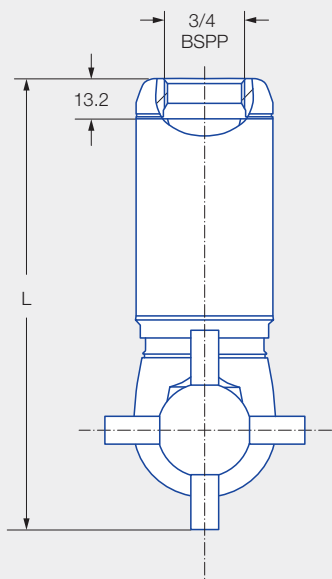
Duration of cleaning cycle



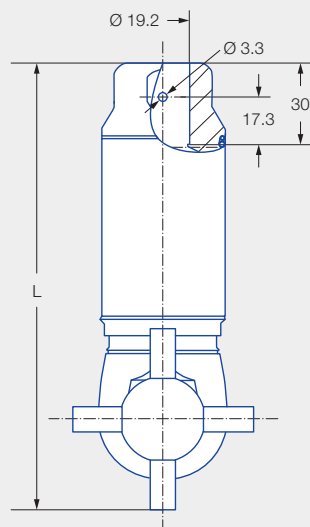
Overview of maximum tank diameter depending on pressure



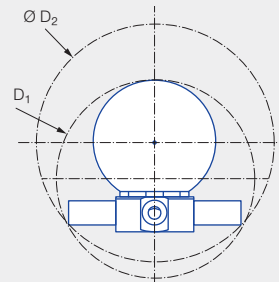
Duration of cleaning cycle depending on pressure



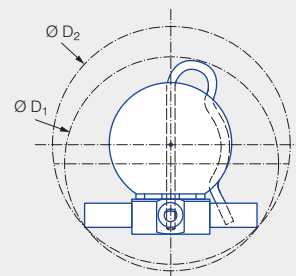
Female thread




Dimensions of slip-on connection according to ASME-BPE (OD tube)



Insertion diameter D_1 and interference circle diameter D_2 of the threaded connection



Insertion diameter D_1 and interference circle diameter D_2 of the slip-on connection

Spray angle	Ordering number			Narrowest free cross section Ø (in)	Number Ø Nozzles (mm)	V̇ water [gal/min]				Dimensions [in]						Max. tank diameter [ft]
	Type	Connection				p [psi] (p _{max} = 218 psi)				Female thread			Slip-on connection			
		3/4" Female NPT	3/4"- Slip-on													
						30	75	Liters per min. 5 bar	75 psi [SCFM]	L	Ø D ₁	Ø D ₂	L	Ø D ₁	Ø D ₂	
	5T2.849.1Y	BL	TF07	.067	4 x 1.75	3.40	5.37	20	0.7	5.59	2.68	3.23	6.18	3.03	3.23	37
	5T2.969.1Y	BL	TF07	.106	4 x 2.70	6.80	10.57	40	1.4	5.59	2.68	3.23	6.18	3.03	3.23	39
	5T3.029.1Y	BL	TF07	.126	4 x 3.20	9.35	14.78	55	1.9	5.59	2.68	3.23	6.18	3.03	3.23	41
	5T3.089.1Y	BL	TF07	.157	4 x 4.00	13.42	21.22	79	2.8	5.83	2.91	3.58	6.42	3.23	3.58	42

BSPP connection available on request.

Information about slip-on connections

- Pin made of stainless steel 316L supplied (Ordering no.: 095.022.1Y.50.60.E).
- Depending on the diameter of the adapter, the flow rate can increase due to a leakage between the adapter and the rotating cleaning nozzle.

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Connection = Order no.
5T2.849.1Y + BL = 5T2.849.1Y.BL

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.

Unit group/Category/Zones:

- Ex II 1G Ex h IIB T6...T3 Ga
- Ex II 1D Ex h IIC T85 °C...T190 °C Da



Important

The code for the connection changes for the ATEX version with slip-on connection.

Ordering example for 3/4" slip-on connection: 5T2.849.1Y.T2.EX

Type + Connection + ATEX = Order no.
5T2.849.1Y + BL + EX = 5T2.849.1Y.BL.EX





High impact tank cleaning machine

IntenseClean Hygienic

Series 5TB



Features:

- Extremely high degree of effectiveness due to particularly powerful solid stream nozzles
- High level of efficiency due to gear-controlled rotation
- Proven in the pharmaceutical and food and beverage industry
- Suitable for pressure levels up to 363 psi
- High surface quality



Scan for Video

Series 5TB

Technical data:



Maximum operating temperature
302 °F
207 °F (ATEX)



Maximum ambient temperature
302 °F
275 °F (ATEX)



Installation
Operation in every installation position



Bearing
Ball bearing



Material
Stainless steel 1.4404 (316L), stainless steel 1.4532 (632), PTFE, PEEK, zirconium oxide, EPDM



Weight
8.12 lb



Surface quality
Ra ≤ 0.8 µm
OUTSIDE



Surface quality
Ra ≤ 0.8 µm
INSIDE



Steam suitability
Suitable



Insertion diameter
5.12 in



Recommended filter
Line strainer with a mesh size of 0.2 mm/80 mesh



Recommended operating pressure
75 psi



Rotation monitoring
Sensor-compatible, information: see pages 96–97

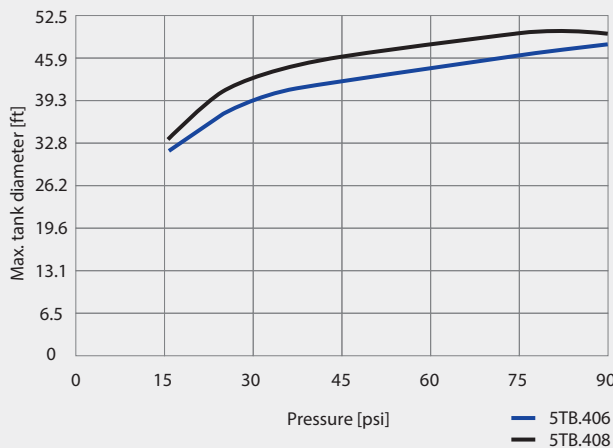


Maintainable



Max. tank diameter

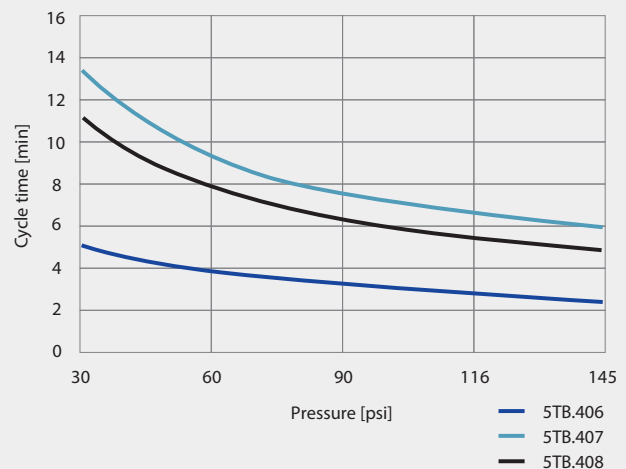
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



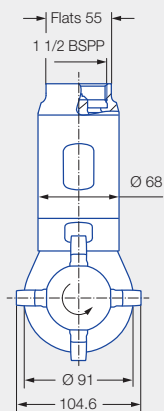
Overview of maximum tank diameter depending on pressure



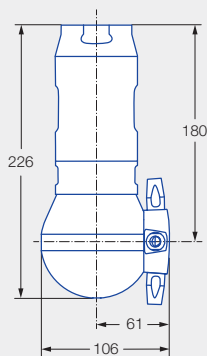
Duration of cleaning cycle



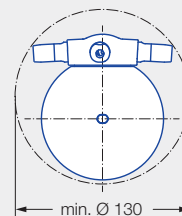
Duration of cleaning cycle depending on pressure




Female thread



Female thread



Insertion diameter

Spray angle	Ordering number	Narrowest free cross section Ø [in]	Number, Ø Nozzles [mm]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type 1 1/2" Female NPT			p [psi] (p _{max} = 363 psi)				
				30	75	Liters per min. 5 bar	145	
<div>360° </div>	5TB.406.1Y.BS	.24	4 x 6.0	28.72	45.40	169	63.13	46
	5TB.407.1Y.BS	.24	4 x 7.0	35.51	56.15	209	78.07	46
	5TB.408.1Y.BS	.24	4 x 8.0	40.44	63.94	238	88.90	49

BSPP thread available on request.

Ordering example with FDA
and (EC) 1935/2004 conformity.

All materials are suitable for contact
with food.



Type + Connection = Order no.
5TB.406.1Y. + BS = 5TB.406.1Y.BS

Ordering example with ATEX
approval. FDA and (EC) 1935/2004
conformity.



Unit group/Category/Zones:
Ex II 1G Ex h IIB T6...T4 Ga
Ex II 1D Ex h IIIC T85 °C...T135 °C Da

Type + ATEX = Order no.
5TB.406.1Y.BS + EX = 5TB.406.1Y.BS.EX



High impact tank cleaning machine

IntenseClean

Series 5TM



Features:

- Very robust design
- High efficiency thanks to especially powerful solid jet nozzles
- High efficiency due to gear-controlled rotation
- Proven in the petrochemical industry



Scan for Video

Series 5TM

Technical data:



Maximum operating temperature
203 °F
203 °F (ATEX)



Maximum ambient temperature
284 °F
284 °F (ATEX)



Installation
Operation in every installation position



Bearing
Ball bearing



Material
Stainless steel 1.4404 (316L), stainless steel 1.4301 (304), stainless steel 1.4310 (302), PTFE, PEEK



Weight
16.5 lbs



Surface quality
 $Ra \leq 0.8 \mu m$
OUTSIDE



Surface quality
 $Ra \leq 4.5 \mu m$
INSIDE



Steam suitability
Not suitable



Insertion diameter
6.30–9.06 in



Recommended filter
Line strainer with a mesh size of 0.2 mm/80 mesh



Recommended operating pressure
75 psi



Rotation monitoring
Sensor-compatible, information: see pages 96–97

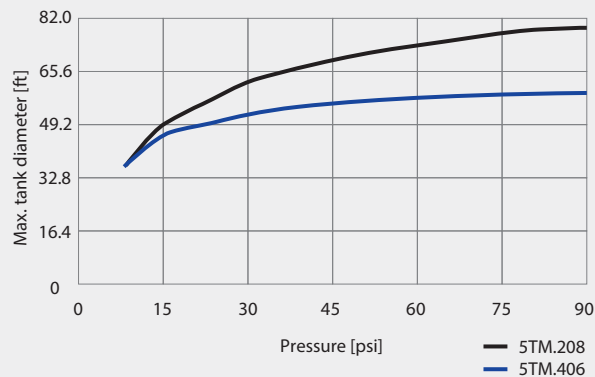


Maintainable



Max. tank diameter

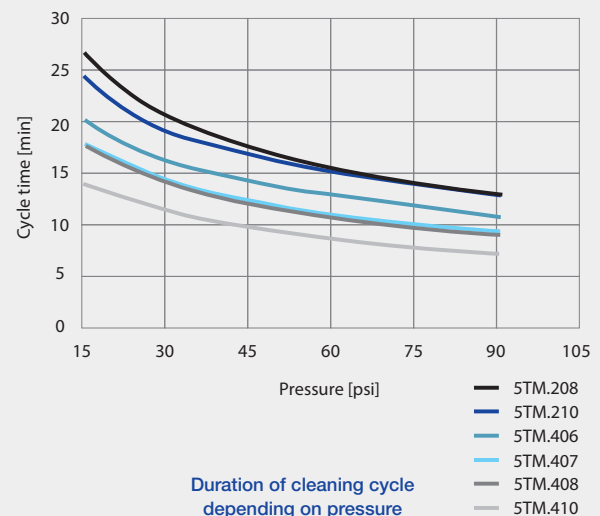
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.



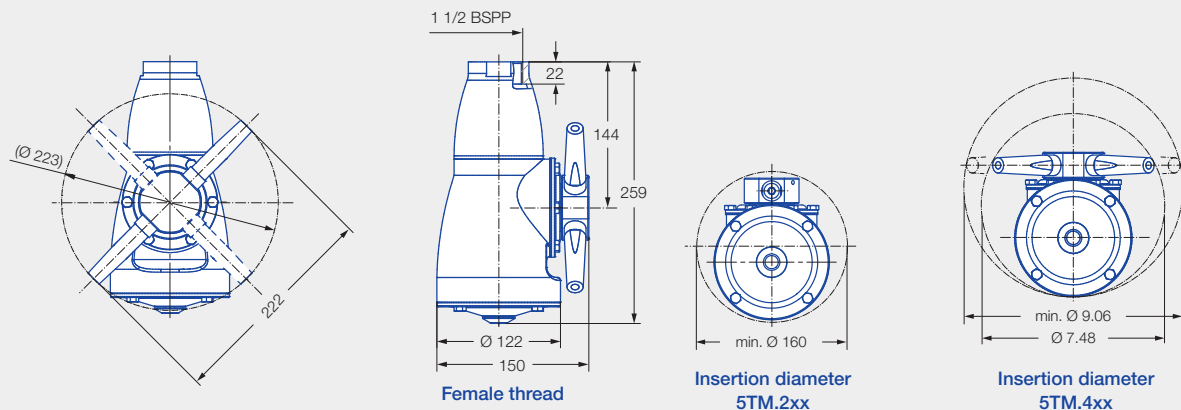
Overview of maximum tank diameter depending on pressure




Duration of cleaning cycle



Duration of cleaning cycle depending on pressure



Spray angle	Ordering number				Narrowest free cross section Ø [in]	Number, Ø Nozzles [mm]	V̇ water [gal/min]					Max. tank diameter [ft]
	Type	Connection					p [psi] (p _{max} = 100 psi)					
		1 1/2" Male NPT	1 1/2" Female NPT	1 1/2" CL 150 Flange			40	60	75	Liters per min. 5 bar	100	
<div>360°</div> 	5TM.208.1Y	BR	BS	015	0.31	2 × 8.0	39	48	53	198	61	79
	5TM.209.1Y	BR	BS	015	0.35	2 × 9.0	45	55	61	227	70	79
	5TM.210.1Y	BR	BS	015	0.39	2 × 10.0	50	61	68	253	79	79
	5TM.211.1Y	BR	BS	015	0.43	2 × 11.0	58	71	79	295	92	75
	5TM.406.1Y	BR	BS	015	0.24	4 × 6.0	43	53	59	224	69	59
	5TM.407.1Y	BR	BS	015	0.28	4 × 7.0	53	65	72	269	83	66
	5TM.408.1Y	BR	BS	015	0.31	4 × 8.0	62	76	85	316	98	72
	5TM.409.1Y	BR	BS	015	0.35	4 × 9.0	73	89	99	370	115	75
	5TM.410.1Y	BR	BS	015	0.39	4 × 10.0	81	99	110	411	128	75

BSPP thread available on request.

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Connection = Order no.
5TM.208.1Y + BS = 5TM.208.1Y.BS

Ordering example with ATEX approval, FDA and (EC) 1935/2004 conformity.



Unit group/Category/Zones:

Ex II 1G Ex h IIB T6...T3 Ga
Ex II 1D Ex h IIIC T85 °C...T150 °C Da

Type + ATEX = Order no.
5TM.208.1Y.BS + EX = 5TM.208.1Y.BS.EX



High pressure tank cleaning machine

PressureClean

Series 5TP



Features:

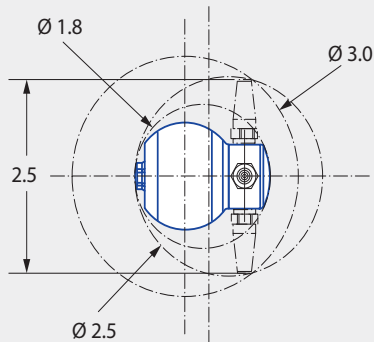
- Intense cleaning with minimal water and high pressure
- Ideal for small tanks with the persistent soiling
- Driven by an efficient 24 V motor
- "IP 65" certified motor housing
- Scope of delivery:
 - PressureClean
 - 16ft cable with matching plug and open cable end
 - Not included: power supply unit for power supply with 24 VDC/1,1 A



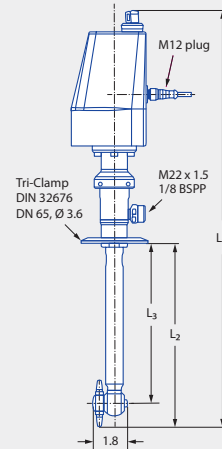
Series 5TP



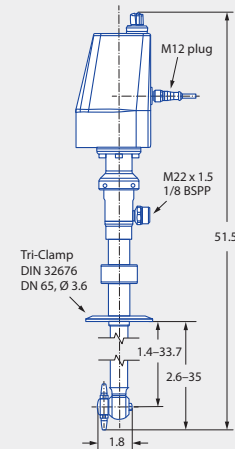
Scan for Video



Insertion diameter and interference circle diameter



5TP.xx9.1Y.01
5TP.xx9.1Y.02



5TP.xx9.1Y.03

Type	Dimensions [in]		
	L ₁	L ₂	L ₃
5TP.xx9.1Y.01	22.3	9.8	8.6
5TP.xx9.1Y.02	32.1	19.7	18.4

Technical data:



Maximum operating temperature
194 °F



Maximum ambient temperature
122 °F



Installation
Operation in every installation position



Bearing
Ball bearing



Material
Process side: Stainless steel 316L, PTFE with carbon, PEEK, Si₃N₄, EPDM



Weight
6.4 -11.7 lbs



Surface quality
Ra ≤ 1.6 µm



Surface quality
Ra ≤ 6.3 µm



Steam suitability
Not suitable



Insertion diameter
2.55 mm



Recommended filter
Line strainer with a mesh size of 0.2 mm/80 mesh




Recommended operating pressure
1450 psi



Rotation monitoring
Sensor-compatible, information: see pages 96-97



Maintainable

Spray angle	Ordering number				V̇ water [gal/min]				Max. tank diameter for most peristant soiling [ft]	Max. tank diameter for most medium soiling [ft]
	Type	Lance length								
		10 [in]	20 [in]	39 [in] with adjustable flange	p [psi] (p _{max} = 2,900 psi)					
					725	1450	Liters per min. 100 bar	2175		
<div>360°</div> 	5TP.469.1Y	01	02	03	1.87	2.64	10	3.23	3.3	8.2
	5TM.589.1Y	01	02	03	3.73	5.28	20	6.47	3.9	9.8
	5TM.659.1Y	01	02	03	5.60	7.92	30	9.70	4.6	11.5

Information on operation

The electric motor may only be switched on when liquid is flowing through the nozzles.



Max. tank diameter

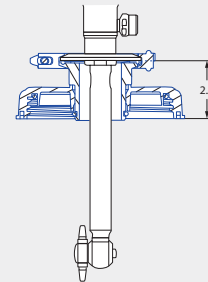
The specified maximum tank diameter applies to the recommended operating pressure and is indicative only. The type of soiling is also decisive for the cleaning result.

Adapter for IBC containers:

- Suitable for all types of PressureClean
- Fits into a G 2 female thread
- Scope of deliver:
 - Adapter with Tri-Clamp as interface for PressureClean
 - IBC cover (DN 150, thread S165 x 7) made of HDPE
 - Stainless steel joint clamp with EPDM seal

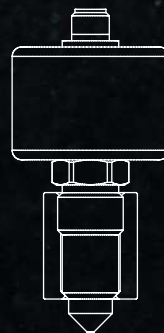
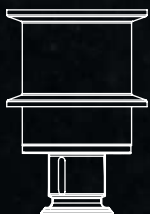


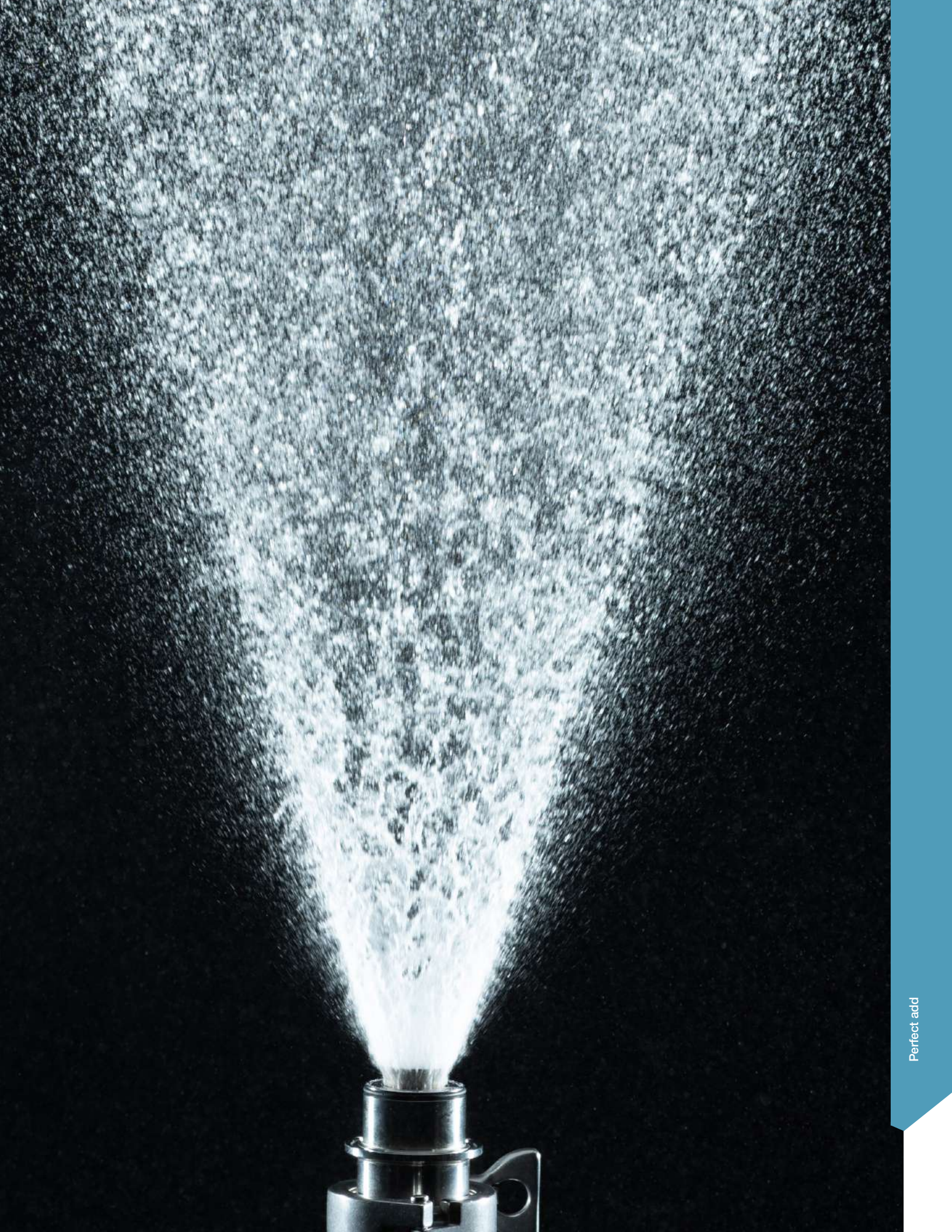
05TP.P30.00.00.00.0



Type	+	Lance length=	Order no.
5TP.469.1Y	+	01	= 5TP.469.1Y.01

» TANK CLEANING
PERFECT ADD





Extendable rotating cleaning nozzle

PopUp Whirly

Series 5P2



Features:

- Rotating cleaning nozzle extends automatically depending on pressure
- Flush wall installation possible
- Good suitability for cleaning pipes
- Particularly suitable for applications in the pharmaceutical, chemical and food industries



Scan for Video

Series 5P2

Technical data:



Maximum operating temperature
284 °F
284 °F (ATEX)



Maximum ambient temperature
302 °F
284 °F (ATEX)



Installation
Operation in every installation position



Bearing
Slide bearing



Material
Stainless steel 1.4404 (316L), stainless steel 1.4571 (316Ti), stainless steel 1.4401 (316), FKM



Weight
1.1 lbs



Surface quality
Ra ≤ 0.8 µm on process side, remaining housing Ra ≤ 1.6 µm



Surface quality
Ra ≤ 1.6 µm



Steam suitability
Not suitable

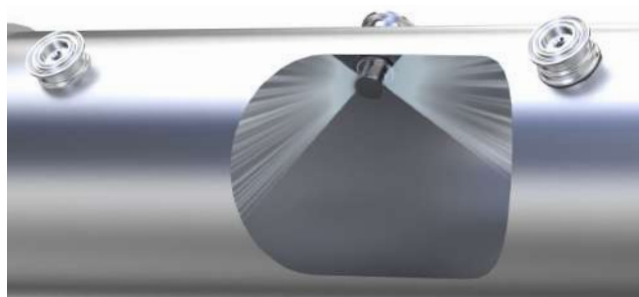


Recommended filter
Line strainer with mesh size of 0.3 mm/50 mesh

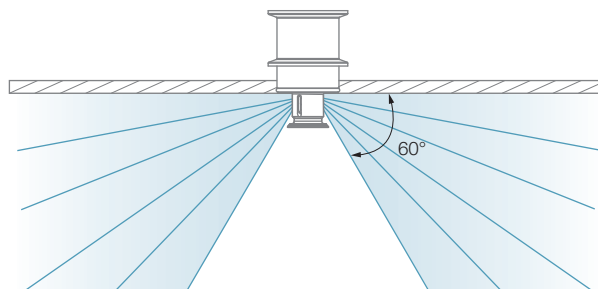


Recommended operating pressure
30 psi
Opening pressure approx. 15 psi, closing pressure approx. 7.25 psi

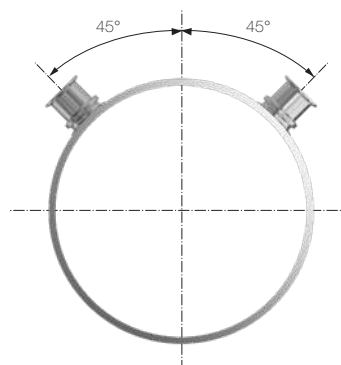
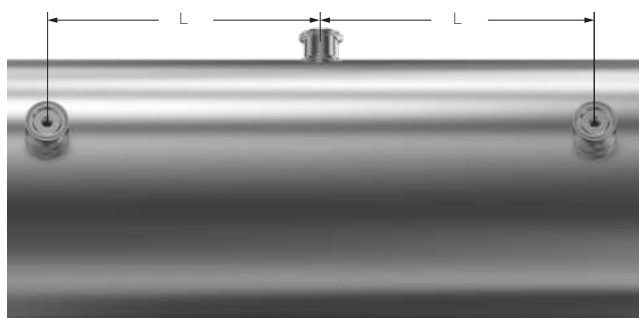
Installation example



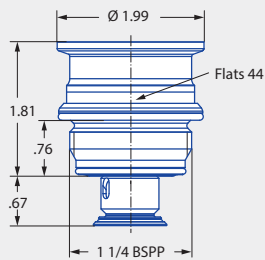
Spray distribution



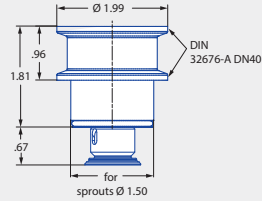
Recommendation for nozzle positioning



Type	Nozzle spacing L (ft)
5P2.873	2.6
5P2.923	3.3

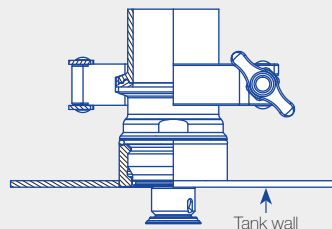


Male thread

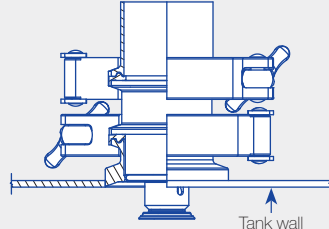


Tri-Clamp connection

Installation situation



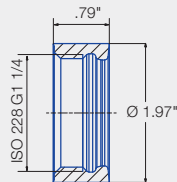
Male thread



Tri-Clamp connection

Weld-in socket for threaded connection

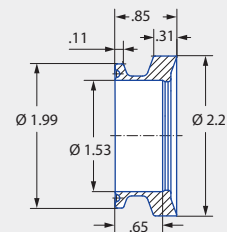
The thread is hygienically encapsulated with two O-rings (included in the scope of delivery of the PopUp Whirly).




Order no.: 050.020.1Y.AQ.00
Material: Stainless steel 1.4404 (316L)

Weld-in flange for Tri-Clamp connection

A joint clamp in accordance with DIN 32676-A DN50 with a connection diameter of 50.5 mm is required for connection of the nozzle at the weld-in flange. A gasket with a thickness of 2 mm is required if the flange is used in combination with the PopUp Whirly.



Order no.: 050.020.1Y.01.00
Material: Stainless steel 1.4404 (316L)

Spray angle	Ordering number				Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type	Connection				p [psi] (p _{max} = 75 psi)				
		1 1/4" Male BSPP	1 1/2" Male BSPP	Tri-Clamp						
						15	30	Liters per min. 2 bar	45	
	5P2.873.1Y	AP			0.10	2.85	4.03	15	4.94	2
	5P2.873.1Y			00	0.10	2.85	4.03	15	4.94	2
	5P2.923.1Y	AP			0.14	3.80	5.37	20	6.58	3
	5P2.923.1Y			00	0.14	3.80	5.37	20	6.58	3

Information on operation

The PopUp Whirly is not suitable for operation with compressed air or another gas. Use above the recommended pressure will have a negative influence on the cleaning result and wear.

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Connection = Order no.
5P2.873.1Y + AP = 5P2.873.1Y.AP

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.



Unit group/Category/Zones:

Ex II 1G Ex h IIB T6...T3 Ga
Ex II 1D Ex h IIC T85 °C...T170 °C Da

Type + Connection + ATEX = Order no.
5P2.873.1Y + AP + EX = 5P2.873.1Y.AP.EX

Extendable rotating cleaning nozzle

PopUp Whirly

Series 5P3



Features:

- Rotating cleaning nozzle extends automatically depending on pressure
- Flush wall installation possible
- Good suitability for cleaning pipes
- Particularly suitable for applications in the pharmaceutical, chemical, food and beverage industries



Scan for Video

Series 5P3

Technical data:



Maximum operating temperature
284 °F
284 °F (ATEX)



Maximum ambient temperature
302 °F
284 °F (ATEX)



Installation
Operation in every installation position



Bearing
Slide bearing



Material
Stainless steel 1.4404 (316L), stainless steel 1.4571 (316Ti), stainless steel 1.4401 (316), FKM



Weight
1 1/4" threaded 1.2 lbs
1 1/2" threaded 2.54 lbs
1 1/4" slip-on 2.11 lbs
1 1/2" slip-on 4.52 lbs



Surface quality
Ra ≤ 0.8 µm on process side, remaining housing
Ra ≤ 1.6 µm



Surface quality
Ra ≤ 1.6 µm



Steam suitability
Not suitable



Recommended filter
Line strainer with mesh size of 0.3 mm/50 mesh

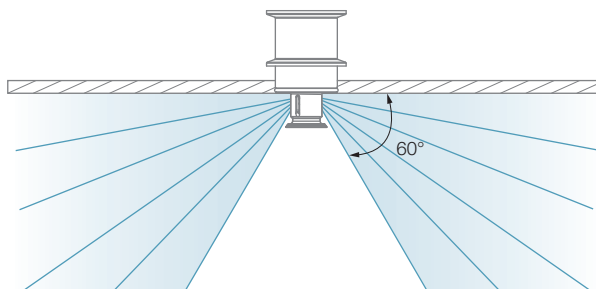


Recommended operating pressure
30 psi
Opening pressure approx. 13.5 psi, closing pressure approx. 7.25 psi

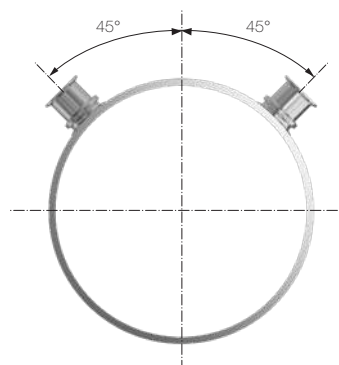
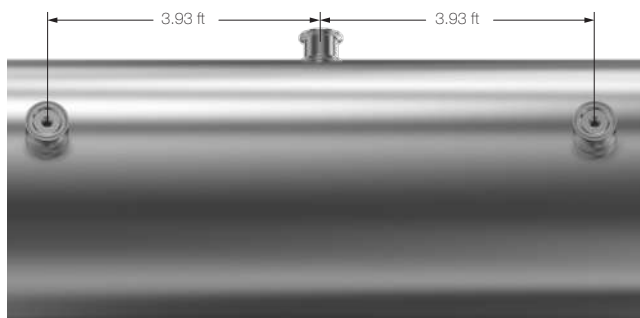
Installation example

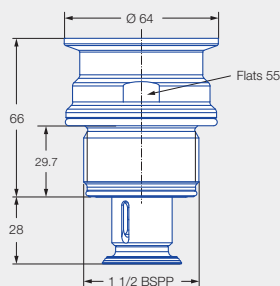


Spray distribution

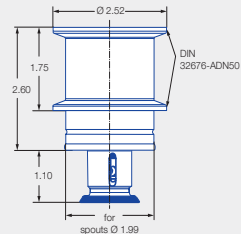


Recommendation for nozzle positioning



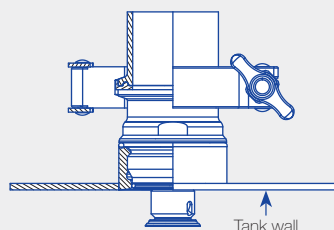


Male thread

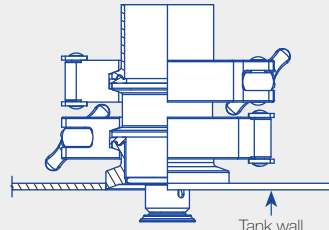


Tri-Clamp connection

Installation situation



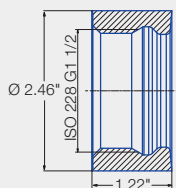
Male thread



Tri-Clamp connection

Weld-in socket for threaded connection

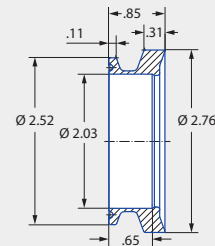
The thread is hygienically encapsulated with two O-rings (included in the scope of delivery of the PopUp Whirly).




Order no.: 050.020.1Y.AS.00
Material: Stainless steel 1.4404 (316L)

Weld-in flange for Tri-Clamp connection

A joint clamp in accordance with DIN 32676-A DN50 with a connection diameter of 64.0 mm is required for connection of the nozzle at the weld-in flange. A gasket with a thickness of 2 mm is required if the flange is used in combination with the PopUp Whirly.



Order no.: 050.020.1Y.01.01
Material: Stainless steel 1.4404 (316L)

Spray angle	Ordering number				Narrowest free cross section Ø [in]	V̇ water [gal/min]				Max. tank diameter [ft]
	Type	Connection				p [psi] (p _{max} = 75 psi)				
		1 1/4" Male BSPP	1 1/2" Male BSPP	Tri-Clamp						
						15	30	Liters per min. 2 bar	45	
	5P3.043.1Y		AR		0.13	7.60	10.75	40	13.16	7
	5P3.043.1Y			00	0.13	7.60	10.75	40	13.16	7

Information on operation

The PopUp Whirly is not suitable for operation with compressed air or another gas. Use above the recommended pressure will have a negative influence on the cleaning result and wear.

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Connection = Order no.
5P3.043.1Y + AR = 5P3.043.1Y.AR

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.

Unit group/Category/Zones:

Ex II 1G Ex h IIB T6...T3 Ga

Ex II 1D Ex h IIC T85 °C...T170 °C Da



Type + Connection + ATEX = Order no.
5P3.043.1Y + AR + EX = 5P3.043.1Y.AR.EX





Extendable cleaning nozzle

PopUp Clean

Series 5P5



Features:

- Cleaning nozzle extends automatically depending on pressure
- Flush wall installation possible
- For cleaning agitators and other spray shadow areas
- Compact, robust design



Scan for Video

Series 5P5

Technical data:



Maximum operating temperature
203 °F
203 °F (ATEX)



Maximum ambient temperature
302 °F
284 °F (ATEX)



Installation
Operation in every installation position



Bearing
Slide bearing



Material
Stainless steel 1.4404 (316L),
stainless steel 1.4571
(316Ti), FKM or 2.4602 (Alloy
22), 2.4610
(Alloy 4), FKM



Weight
.75 lbs



Surface quality
Ra ≤ 0.8 µm on process
side, remaining housing
Ra ≤ 1.6 µm



Surface quality
Ra ≤ 1.6 µm



Steam suitability
Not suitable



Recommended filter
Line strainer with mesh
size of 0.3 mm/50 mesh



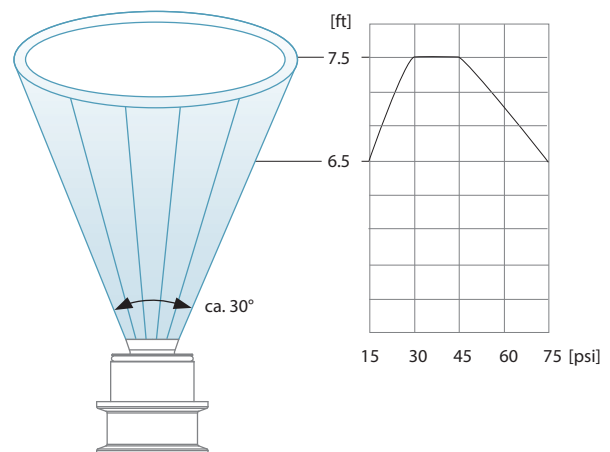
Recommended operating pressure
30 psi
Opening pressure: approx.
4 psi, closing pressure: ap-
prox. 4 psi

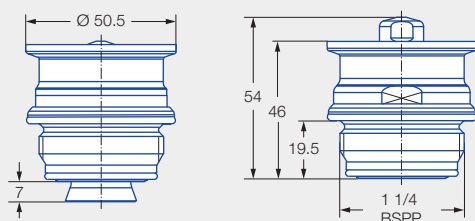
Installation example



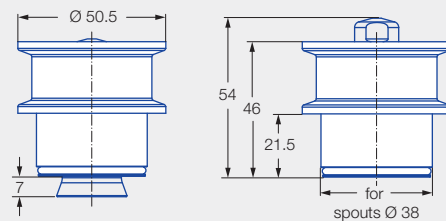
Spray height

Sprays upwards in vertical installation position.



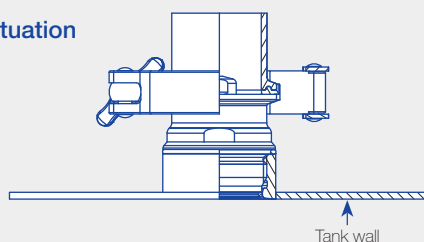


Male threaded connection

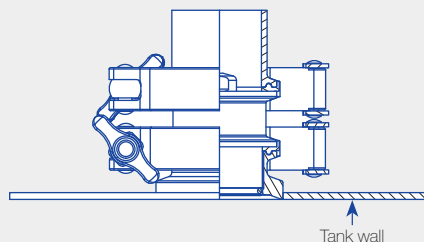


Tri-Clamp connection

Installation situation



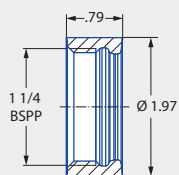
Threaded connection



Tri-Clamp connection

Weld-in socket for threaded connection

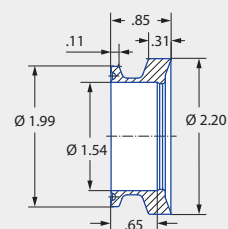
The thread is hygienically encapsulated with two O-rings (included in the scope of delivery of the PopUp Clean).



Order no.: 050.020.1Y.AQ.00
Material: Stainless steel 1.4404 (316L)

Weld-in flange for Tri-Clamp connection

A joint clamp in accordance with DIN 32676-A DN50 with a connection diameter of 50.5 mm is required for connection of the nozzle at the weld-in flange. A gasket with a thickness of 2 mm is required if the flange is used in combination with the PopUp Clean.



Order no.: 050.020.1Y.01.00
Material: Stainless steel 1.4404 (316L)

Spray angle	Ordering number			Flow Rate (Gallons Per Minute)					Max. tank diameter ft.
	Type	Connection		20 psi	30 psi	Liters per min. 2 bar	40 psi	60 psi	
		G1 1/4A ISO 228	Tri-Clamp						
30°	5P5.081.1Y.00.00.0	AP	00	10.97	13.43	50	15.51	19.00	10

Information on operation

The PopUp Clean is not suitable for operation with compressed air or another gas. Use above the recommended pressure will have a negative influence on the cleaning result and wear.

Ordering example with FDA and (EC) 1935/2004 conformity.

All materials are suitable for contact with food.



Type + Material + Connection = Order no.
 5P5.081 + 1Y + AP = 5P5.081.1Y.AP

Ordering example with ATEX approval. FDA and (EC) 1935/2004 conformity.



Unit group/Category/Zones:
 Ex II 1G Ex h IIB T6...T3 Ga
 Ex II 1D Ex h IIIC T85 °C...T170 °C Da

Type + Material + Connection + ATEX = Order no.
 5P5.081 + 1Y + AP + EX = 5P5.081.1Y.AP.EX



Adapter HygienicFit Series 05C



Features:

- Hygienic threaded connection between equipment and nozzle
- Available for many thread sizes
- Weld-on side suitable for common pipe standards
- O-rings ensure a leak-tight connection
- O-rings fully encapsulate the thread



Series 05C

Technical data:



Maximum operating temperature
302 °F



Maximum ambient temperature
302 °F



Installation
Operation in every installation position



Material
1.4404 (316L),
EPDM (O-ring)



Weight
.15-.66 lbs



Surface quality
 $Ra \leq 0.8 \mu m$



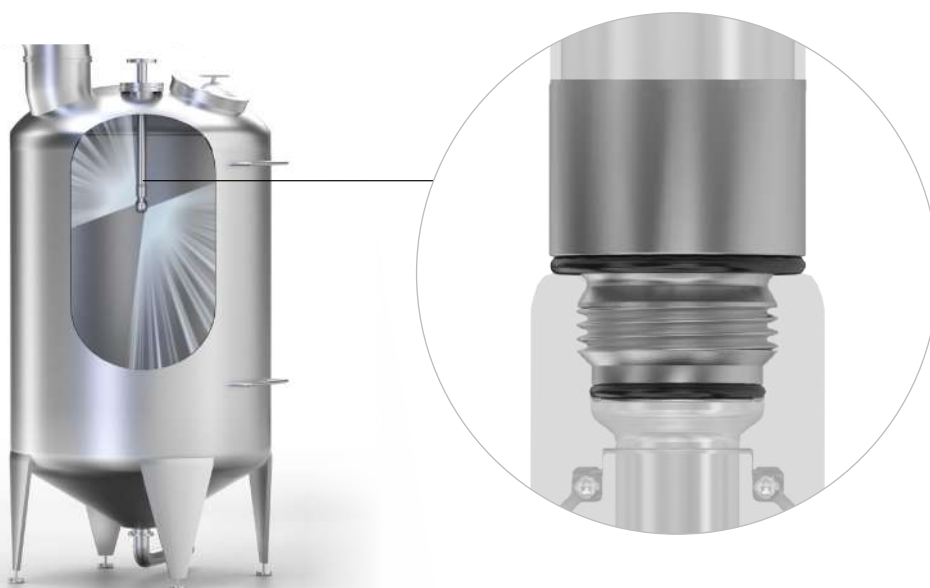
Surface quality
 $Ra \leq 0.8 \mu m$

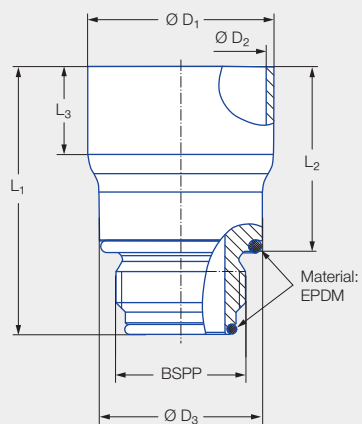


Steam suitability
Suitable



If you find this icon on our product pages, this means that the nozzle is compatible with the HygienicFit adapter.





Order no.		Dimensions [in]						Pipe standard
Type	Connection thread BSPP male	L ₁	L ₂	L ₃	Ø D ₁	Ø D ₂	Ø D ₃	
05C.190.1Y.AE.16	3/8	1.89	1.41	0.71	0.75	0.62	0.84	DIN EN 10357 series D
05C.230.1Y.AE.15	3/8	1.89	1.41	0.71	0.90	0.89	0.84	DIN EN 10357 series A
05C.250.1Y.AE.12	3/8	1.89	1.41	0.67	0.98	0.89	0.84	DIN EN 10357 series D
05C.250.1Y.AG.12	1/2	2.20	1.54	0.71	0.98	0.89	1.22	DIN EN 10357 series D
05C.350.1Y.AK.15	3/4	2.17	2.17	0.82	1.37	1.26	1.32	DIN EN 10357 series A
05C.380.1Y.AK.12	3/4	2.17	2.17	0.71	1.49	1.40	1.32	ISO 2037
05C.381.1Y.AK.15	3/4	2.17	2.17	0.71	1.50	1.38	1.32	DIN EN 10357 series D
05C.381.1Y.AM.16	1	2.32	1.54	0.90	1.50	1.37	1.59	DIN EN 10357 series D
05C.508.1Y.AP.15	1 1/4	2.24	1.50	0.86	2.00	1.88	1.94	DIN EN 10357 series D
05C.635.1Y.AR.16	1 1/2	63.00	1.73	0.86	2.50	2.37	56.00	DIN EN 10357 series D

Spare parts set of O-rings, EPDM

Thread type BSPP	Order no.
3/8	05C.000.E9.AE.00
1/2	05C.000.E9.AG.00
3/4	05C.000.E9.AK.00
1	05C.000.E9.AM.00
1 1/4	05C.000.E9.AP.00
1 1/2	05C.000.E9.AR.00

O-ring set also available in FKM on request.

Rotation monitoring sensor



Features:

- Reliable monitoring of cleaning processes
- Process connection EHEDG-compliant
- Simple operation and PLC connection possible
- Can be individually adapted to each cleaning task
- Operating principle: capacitive



Technical data:



Maximum operating temperature
212 °F



Maximum ambient temperature
140 °F



Installation
Operation in every installation position



Material
Sleeve (1/2 BSP):
Stainless steel 1.4404 (316L)
Probe tip: PEEK
Housing: 1.4305 (303)



Weight
.77 lbs



Surface quality
 $R_a \leq 0.8 \mu\text{m}$ weld-in flange,
 $R_a \leq 1.6 \mu\text{m}$ PEEK tip



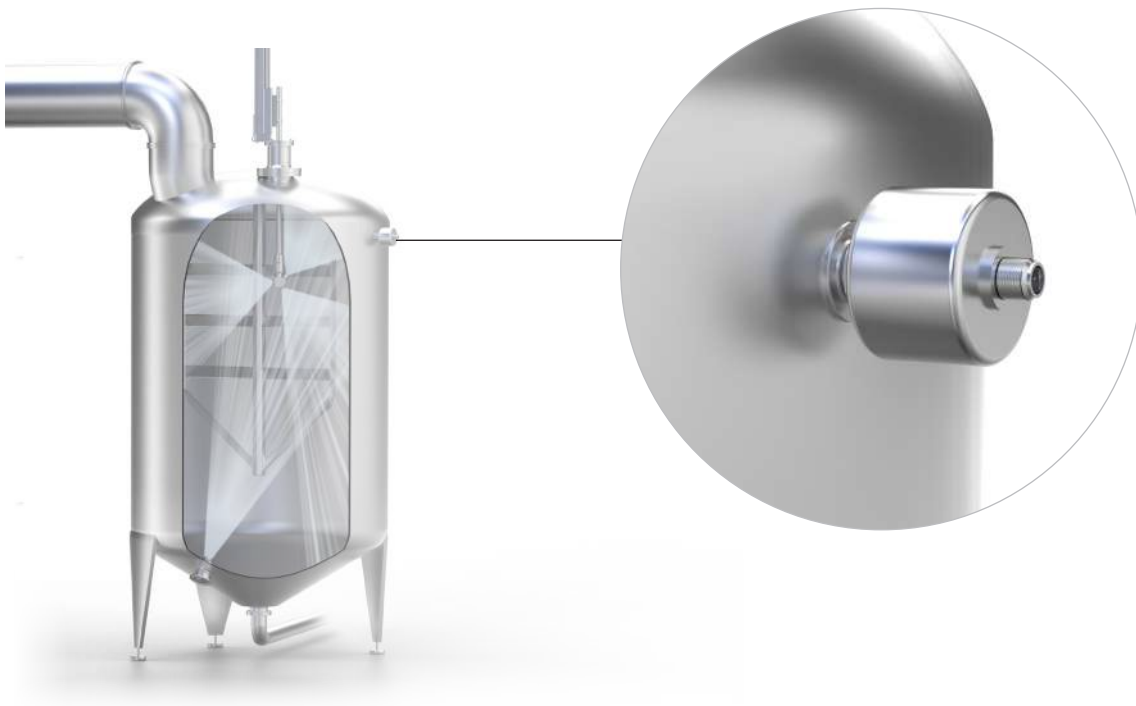
Steam suitability
Max. 495 °F for max.
30 min. at ambient
temperature ≤ 203 °F

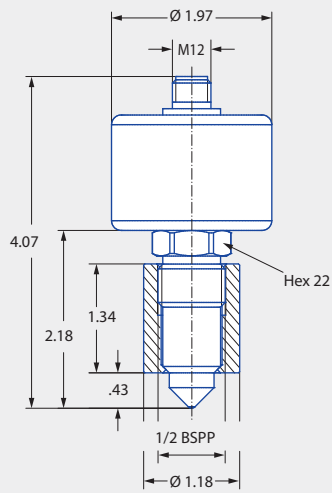


Electrical data
Supply voltage:
 $U_b = 24 \text{ V} \pm 20\%$
(18 to 32 VDC)
Power requirement: < 20 mA
Output signal: PNP, 50 mA,
short circuit protected, active



If you find this icon on our product pages, this means that the nozzle is compatible with the rotation monitoring sensor.





Rotation monitoring sensor with weld-in sleeve



Cable set for commissioning



Power adapter



USB adapter with cable



Programming adapter Y-piece



Weld-in mandrel

Ordering data	Order no.
Rotation monitoring sensor with weld-in sleeve	050.040.00.00.00
Cable set for commissioning	050.040.00.00.01

» Cleaning lance StaticLance

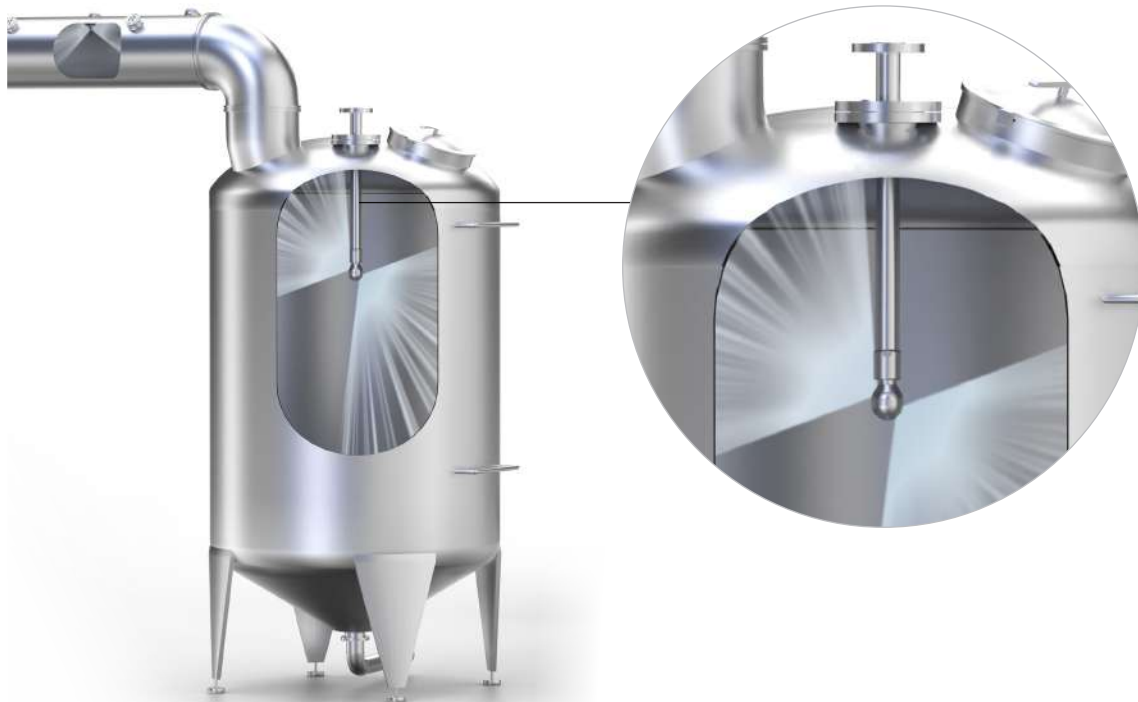


Features:

- Optimum nozzle positioning and alignment in the tank
- Individual design possible depending on existing conditions
- Standard material 316L
- Different material versions optionally available



Static lance



Good to know

If you would like further information on our static lances, please contact us: (800) 777-2926 or info@lechlerusa.com.

» Cleaning lance FlexLance

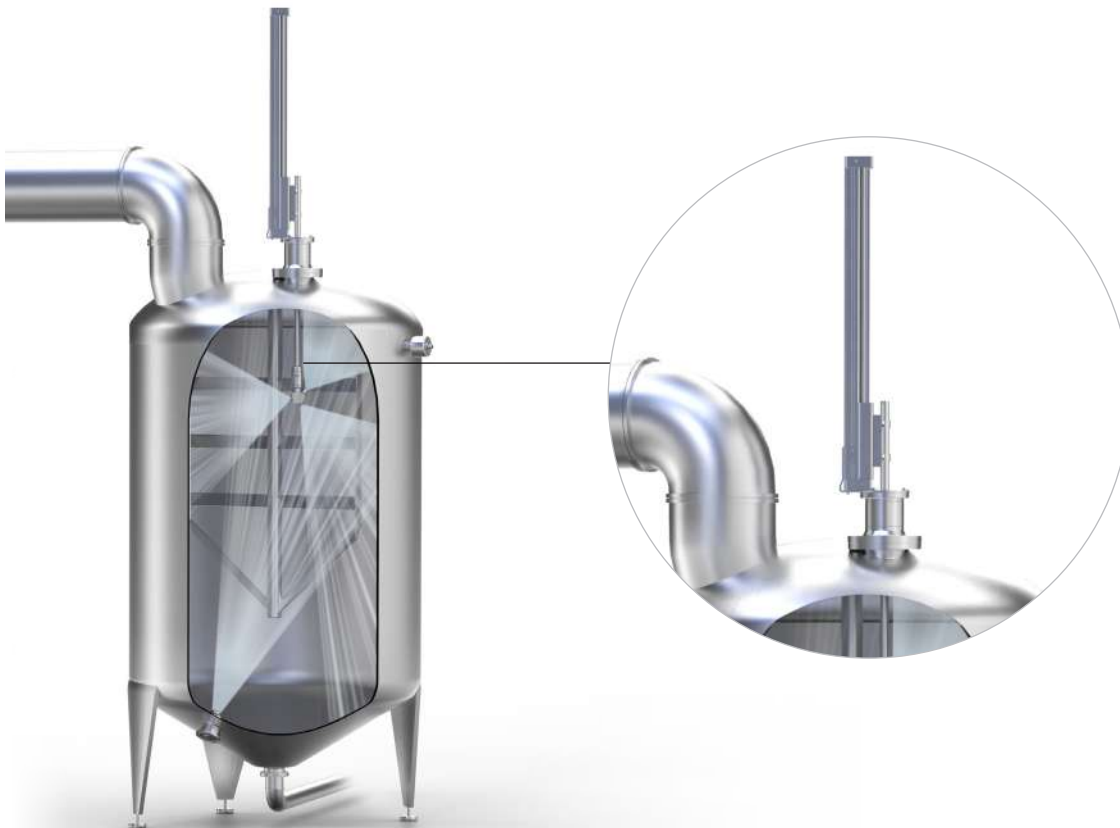


Features:

- Stroke length: .04 to 106.3 in
- Material: contact with process 316L
- Tank cleaning nozzle connection by means of EN 10226 R 3/4 thread
- Driven pneumatic rodless cylinder
- Position monitoring possible (optional)
- Sealed by rod seal on process side
- Process-side flange EN 1092-1 DN 100 PN 16
- Process-side components are food-compliant



Extendable cleaning lance



Good to know

Certain tank cleaning applications requires the nozzle to be removed during operation. Lechler offers pneumatically extendable cleaning lances so that the tank cleaning nozzle is only in the tank when it is used for cleaning. We would be happy to discuss your requirements. Contact us today at: (800) 777-2926 or info@lechlerusa.com.



STAY CLEAN

THE LECHLER MAINTENANCE SERVICES



Your systems should operate reliably and efficiently in the long term. That is why we recommend regular maintenance. Lechler offers two options to ensure the shortest possible downtimes of your system and to guarantee prompt recommissioning of your tank cleaning products. We will gladly advise you in person on the best solution for your needs.

Two maintenance options for maximum uptime

ZERO DOWNTIME SERVICE

Maintenance: on-the-spot by the customer.

You independently maintain your cleaning system with the genuine Lechler spare parts on the basis of detailed maintenance instructions and can reduce possible downtimes to zero in an ideal case.

YOUR ADVANTAGES

- Zero downtime possible
- Simply perform maintenance yourself on the basis of detailed instructions
- Use of Lechler genuine parts
- No complex import and export processes
- Cost-efficient maintenance

LECHLER FULL SERVICE

Maintenance: at Lechler by Lechler.

You send in your cleaning equipment and our experts will take care of everything else.

YOUR ADVANTAGES

- Immediate feedback if there are any issues
- Use of Lechler genuine parts
- Lechler Service Points also in your vicinity

Please note that maintenance of ATEX-certified products is possible only within the scope of Lechler Full Service for safety reasons.



If you find this icon on our product pages, this means that maintenance is possible.

Lechler Service

You can find detailed information on the Lechler maintenance concept at

www.lechlerusa.com/en/services

Or scan the QR code.





Good to know

Do you have any questions about maintenance? Talk to us. We will gladly advise you. By phone on (800) 777-2926 or by email at info@lechlerusa.com.



FOR YOUR PLANNING

CERTIFICATES AND DECLARATIONS

We can issue various certificates and declarations for our products. It must be checked in advance whether the desired document can be issued for a certain product. We will gladly inform you about the conditions for the documents on request.

Declaration of compliance EN 10204 - 2.1

This declaration confirms that the products have been manufactured and tested in accordance with the specifications.

Test report EN 10204 - 2.2

The report can be issued for the material (including the non-specific material certificate of the supplier), surface quality or spray parameters (spray angle and flow rate, without additional document).

Inspection certificate EN 10204 - 3.1

The inspection certificate is usually issued for the material. It can be issued for selected tank cleaning nozzles on request. In this case, production of the parts takes place on an order-specific basis with restamping.

However, a specific certificate can also be issued for the flow rate, spray angle nozzle dimensions, surface quality, etc.

FDA declaration of conformity

Confirmation that the material used complies with the specifications of the FDA.

3-A declaration of conformity

Confirmation that the product complies with the requirements of 3-A Sanitary Standards No. 78-03.

Declaration of conformity according to regulations (EC) No. 1935/2004 and (EC) No. 10/2011

Confirmation that the supplied product is suitable for use in contact with food and that the material complies with the above regulations.

ATEX type examination certificate

The ATEX type examination certificate certifies approval of the tank cleaning nozzle for corresponding ATEX environments.

Supplier declaration

Declaration on certificates of origin of the European Union, issued by Lechler. A supplier declaration can be issued for a specific order (individual supplier declaration) or as a long-term supplier declaration with a validity of two years.

Certificate of origin

Official confirmation of the origin of a product.

FOR YOUR PLANNING LECHLER ONLINE-SERVICES

3D design data

We can support you in your design work with the freely available 3D design data of Lechler nozzles and accessories.

- Time-saving, immediate download of 3D drawings and technical data
- Simple product selection like in Lechler print catalog
- Preview function with product photo and 3D graphics
- Available in all common 3D file formats

Ready at all times – the Lechler Industry app

The Lechler Industry app offers all important calculation and conversion functions in one place:

- Units converter for pressure, volume and flow rate
- Pressure/flow rate calculator for single fluid nozzles including axial-flow full cone nozzles
- Determination of the pipe diameter



iOS (Apple)



Android (Google)

Available free of charge in the Apple App Store and Google Play Store.

Current brochure



We are continuously developing our product range. You can always access the latest version of this brochure at www.lechlerusa.com/en/news-3/introducing-catalog-600.



Good to know

You can find current information about Lechler and our products and services online at www.lechlerusa.com.





EVERYTHING COVERED

CLEAN ALL OVER THE WORLD





- Subsidiary
- Sales office/sales agent

Full range from one source

Efficient cleaning requires controlled generation and distribution of every single drop.

With over 140 years of nozzle expertise and over 45,000 immediately available nozzles, spray systems and accessories, we can realize every spray jet application in a short time. The wide range of proven solid jet, flat fan and solid cone nozzles allows us to offer optimized cleaning solutions for every application.

Global representation

We are at home right at the heart of Europe. In Metzingen we develop highly-efficient cleaning nozzles and test them under practically-based conditions.

We do not just see ourselves as a supplier and manufacturer, however. Because we also support you in optimization of your cleaning processes on-site. Thanks to our international network of production locations, subsidiaries and sales offices/sales representatives, we can always guarantee fast part availability and short distances for service work. Contact us and experience this for yourself.

We look forward to hearing from you.

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 **Sales**

 **Service Points**

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**ENGINEERING
YOUR SPRAY SOLUTION**



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